1/10 LUXURY ELECTRIC STADIUM TRUCK



INSTRUCTION MANUAL FOR XT2C'23 & XT2D'23 EDITION

BEFORE YOU START

This is a high-competition, high-quality RC car intended for persons aged 16 years and older with previous experience building and operating RC model racing cars. This is not a toy; it is a precision racing model. This model racing car is not intended for use by beginners, inexperienced customers, or by children without direct supervision of a responsible, knowledgeable adult. If you do not fulfill these requirements, please return the kit in unused and unassembled form back to the shop where you have purchased it.

Before building and operating your XRAY, YOU MUST read through all of the operating instructions and instruction manual and fully understand them to get the maximum enjoyment and prevent unnecessary damage.

Read carefully and fully understand the instructions before beginning assembly.

Make sure you review this entire manual, download and use set-up book from the web, and examine all details carefully. If for some reason you decide this is not what you wanted or expected, do not continue any further. Your hobby dealer can not accept your kit for return or exchange after it has been partially or fully assembled.

Contents of the box may differ from pictures. In line with our policy of continuous product development, the exact specifications of the kit may vary without prior notice.

CUSTOMER SUPPORT

We have made every effort to make these instructions as easy to understand as possible. However, if you have any difficulties, problems, or questions, please do not hesitate to contact the XRAY support team at info@teamxray.com. Also, please visit our Web site at www.teamxray.com to find the latest updates, set-up information, option parts, and many other goodies. We pride ourselves on taking excellent care of our customers.

You can join thousands of XRAY fans and enthusiasts in our online community at:

www.teamxrav.com

XRAY Europe

K Vystavisku 6992 91101 Trenčín Slovakia, EUROPE Phone: 421-32-7401100 Fax: 421-32-7401109

E-mail: info@teamxray.com

RC America, 2030 Century Center Blvd #15 Irving, TX 75062 USA Phone: (214) 744-2400

Fax: (214) 744-2401 E-mail: xray@rcamerica.com

FAILURE TO FOLLOW THESE INSTRUCTIONS WILL BE CONSIDERED AS ABUSE AND/OR NEGLECT.

SAFETY PRECAUTIONS

LEAD (CAS 7439-92-1) ANTIMONY (CAS 7440-36-0)

WARNING: This product contains a chemical known to the state of California to cause cancer and birth defects or other reproductive harm.

CAUTION: CANCER HAZARD

Contains lead, a listed carcinogen. Lead is harmful if ingested. Wash thoroughly after using. DO NOT use product while eating, drinking or using tobacco products. May cause chronic effects to gastrointestinal tract, CNS, kidneys, and blood. MAY CAUSE BIRTH DEFECTS.

When building, using and/or operating this model always wear protective glasses and gloves.

Take appropriate safety precautions prior to operating this model. You are responsible for this model's assembly and safe operation! Please read the instruction manual before building and operating this model and follow all safety precautions. Always keep the instruction manual at hand for quick reference, even after completing the assembly. Use only genuine and original authentic XRAY parts for maximum performance. Using any third party parts on this model will void guaranty immediately.

Improper operation may cause personal and/or property damage. XRAY and its distributors have no control over damage resulting from shipping, improper construction, or improper usage. XRAY assumes and accepts no responsibility for personal and/or property damages resulting from the use of improper building materials, equipment and operations. By purchasing any item produced by XRAY, the buyer expressly warrants that he/she is in compliance with all applicable federal, state and local laws and regulation regarding the purchase, ownership and use of the item. The buyer expressly garees to indemnify and hold harmless XRAY for all claims resulting directly or indirectly from the purchase, ownership or use of the product. By the act of assembling or operating this product, the user accepts all resulting liability. If the buyer is not prepared to accept this liability, then he/she should return this kit in new, unassembled, and unused condition to the place of purchase.

🔼 IMPORTANT NOTES - GENERAL

- This product is not suitable for children under 16 years of age without the direct supervision of a responsible and knowledgeable adult.
- Carefully read all manufacturers warnings and cautions for any parts used in the construction and use of your model.
- Assemble this kit only in places away from the reach of very small children.
- First-time builders and users should seek advice from people who have building experience in order to assemble the model correctly and to allow the model to reach its performance potential.
- Exercise care when using tools and sharp instruments.
- Take care when building, as some parts may have sharp edges.
- Keep small parts out of reach of small children. Children must not be allowed to put any parts in their mouth, or pull vinyl bag over their head.
- Read and follow instructions supplied with paints and/or cement, if used (not included in kit).
- · Immediately after using your model, DO NOT touch equipment on the model such as the motor and speed controller, because they generate high temperatures. You may seriously burn yourself seriously touching them.
- Follow the operating instructions for the radio equipment at all times.
- · Do not put fingers or any objects inside rotating and moving parts, as this may cause damage or serious injury as your finger, hair, clothes, etc. may get caught.
- · Be sure that your operating frequency is clear before turning on or running your model, and never share the same frequency with somebody else at the same time. Ensure that others are aware of the operating frequency you are using and when you are using it.
- Use a transmitter designed for ground use with RC cars. Make sure that no one else is using the same frequency as yours in your operating area. Using the same frequency at the same time, whether it is driving, flying or sailing, can cause loss of control of the RC model, resulting in a serious accident.
- Always turn on your transmitter before you turn on the receiver in the car. Always turn off the receiver before turning your transmitter off.
- Keep the wheels of the model off the ground when checking the operation of the radio equipment.

- Disconnect the battery pack before storing your model.
- When learning to operate your model, go to an area that has no obstacles that can damage your model if your model suffers a collision.
- Remove any sand, mud, dirt, grass or water before putting your model away.
- If the model behaves strangely, immediately stop the model, check and clear the problem.
- To prevent any serious personal injury and/or damage to property, be responsible when operating all remote controlled models.
- The model car is not intended for use on public places and roads or areas where its operation can conflict with or disrupt pedestrian or vehicular traffic.
- Because the model car is controlled by radio, it is subject to radio interference from many sources that are beyond your control. Since radio interference can cause momentary loss of control, always allow a safety margin in all directions around the model in order to prevent collisions.
- Do not use your model:
- Near real cars, animals, or people that are unaware that an RC car is being
- In places where children and people gather - In residential districts and parks
- In limited indoor spaces
- In wet conditions
- In the street
- In areas where loud noises can disturb others, such as hospitals and residential areas.
- At night or anytime your line of sight to the model may be obstructed or impaired in any way.

To prevent any serious personal injury and/or damage to property, please be responsible when operating all remote controlled models.

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IMPORTANT NOTES - ELECTRICAL

- Insulate any exposed electrical wiring (using heat shrink tubing or electrical tape) to prevent dangerous short circuits. Take maximum care in wiring, connecting and insulating cables. Make sure cables are always connected securely. Check connectors for if they become loose. And if so, reconnect them securely. Never use RC models with damaged wires. A damaged wire is extremely dangerous, and can cause short-circuits resulting in fire. Please have wires repaired at your local hobby shop.
- Low battery power will result in loss of control. Loss of control can occur due
 to a weak battery in either the transmitter or the receiver. Weak running
 battery may also result in an out of control car if your car's receiver power is
 supplied by the running battery. Stop operation immediately if the car starts
 to slow down.
- · When not using RC model, always disconnect and remove battery.
- Do not disassemble battery or cut battery cables. If the running battery short-circuits, approximately 300W of electricity can be discharged, leading to fire or burns. Never disassemble battery or cut battery cables.
- Use a recommended charger for the receiver and transmitter batteries and follow the instructions correctly. Over-charging, incorrect charging,

- or using inferior chargers can cause the batteries to become dangerously hot. Recharge battery when necessary. Continual recharging may damage battery and, in the worst case, could build up heat leading to fire. If battery becomes extremely hot during recharging, please ask your local hobby shop for check and/or repair and/or replacement.
- Regularly check the charger for potential hazards such as damage to the cable, plug, casing or other defects. Ensure that any damage is rectified before using the charger again. Modifying the charger may cause shortcircuit or overcharging leading to a serious accident. Therefore do not modify the charger.
- Always unplug charger when recharging is finished.
- Do not recharge battery while battery is still warm. After use, battery retains heat. Wait until it cools down before charging.
- Do not allow any metal part to short circuit the receiver batteries or other electrical/electronic device on the model.
- Immediately stop running if your RC model gets wet as may cause short circuit.
- Please dispose of batteries responsibly. Never put batteries into fire.

R/C & BUILDING TIPS

- Make sure all fasteners are properly tightened. Check them periodically.
- Make sure that chassis screws do not protrude from the chassis.
- For the best performance, it is very important that great care is taken to ensure the free movement of all parts.
- Clean all ball-bearings so they move very easily and freely.
- Tap or pre-thread the plastic parts when threading screws.
- Self-tapping screws cut threads into the parts when being tightened. Do
 not use excessive force when tightening the self-tapping screws because
 you may strip out the thread in the plastic. We recommended you stop
 tightening a screw when you feel some resistance.
- Ask your local hobby shop for any advice.

Please support your local hobby shop. We at XRAY Model Racing Cars support all local hobby dealers. Therefore we ask you, if at all possible, to purchase XRAY products at your hobby dealer and give them your support like we do. If you have difficulty finding XRAY products, please check out www.teamxray.com to get advice, or contact us via email at info@teamxray.com, or contact the XRAY distributor in your country.

WARRANTY

XRAY guarantees this model kit to be free from defects in both material and workmanship within 30 days of purchase. The total monetary value under warranty will in no case exceed the cost of the original kit purchased. This warranty does not cover any components damaged by use or modification or as a result of wear. Part or parts missing from this kit must be reported within 30 days of purchase. No part or parts will be sent under warranty without proof of purchase. Should you find a defective or missing part, contact the local distributor. Service and customer support will be provided through local hobby store where you have purchased the kit, therefore make sure to purchase any XRAY products at your local hobby store. This model racing car is considered to be a high-performance racing vehicle. As such this vehicle will be used in an extreme range of conditions and situations, all which may cause premature wear or failure of any component. XRAY has no control over usage of vehicles once they leave the dealer, therefore XRAY can only offer warranty against all manufacturer's defects in materials, workmanship, and assembly at point of sale and before use. No warranties are expressed or implied that cover damage caused by what is considered normal use, or cover or imply how long any model cars' components or electronic components will last before requiring replacement.

Due to the high performance level of this model car you will need to periodically maintain and replace consumable components. Any and all warranty coverage will not cover replacement of any part or component damaged by neglect, abuse, or improper or unreasonable use. This includes but is not limited to damage from crashing, chemical and/or water damage, excessive moisture, improper or no maintenance, or user modifications which compromise the integrity of components. Warranty will not cover components that are considered consumable on RC vehicles. XRAY does not pay nor refund shipping on any component sent to XRAY or its distributors for warranty. XRAY reserves the right to make the final determination of the warranty status of any component or part.

Limitations of Liability

XRAY makes no other warranties expressed or implied. XRAY shall not be liable for any loss, injury or damages, whether direct, indirect, special, incidental, or consequential, arising from the use, misuse, or abuse of this product and/or any product or accessory required to operate this product. In no case shall XRAY's liability excess the monetary value of this product.

Take adequate safety precautions prior to operating this model. You are responsible for this model's assembly and safe operation.

Disregard of the any of the above cautions may lead to accidents, personal injury, or property damage. XRAY MODEL RACING CARS assumes no responsibility for any injury, damage, or misuse of this product during assembly or operation, nor any addictions that may arise from the use of this product.

All rights reserved.

QUALITY CERTIFICATE

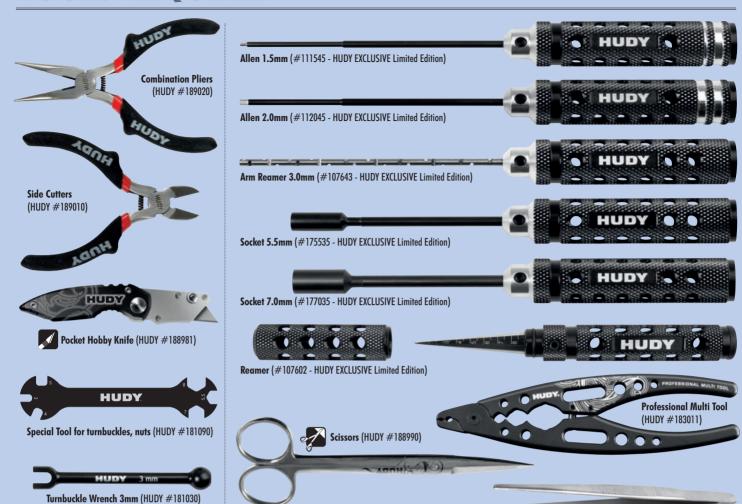
XRAY MODEL RACING CARS uses only the highest quality materials, the best compounds for molded parts and the most sophisticated manufacturing processes of TQM (Total Quality Management). We guarantee that all parts of a newly-purchased kit are manufactured with the highest regard to quality. However, due to the many factors inherent in model racecar competition, we

cannot guarantee any parts once you start racing the car. Products which have been worn out, abused, neglected or improperly operated will not be covered under warranty.

We wish you enjoyment of this high-quality and high-performance RC car and wish you best success on the track!

In line with our policy of continuous product development, the exact specifications of the kit may vary. In the unlikely event of any problems with your new kit, you should contact the model shop where you purchased it, quoting the part number.

We do reserve all rights to change any specification without prior notice. All rights reserved.



EQUIPMENT INCLUDED * Kit includes smaller but sufficient amount of oil and grease to build the car.



EQUIPMENT REQUIRED



Tweezer

NOT INCLUDED



Follow Set-Up Book:

To ensure that you always have access to the most up-to-date version of the Set-up Book you can download the HUDY Set-up Book from their web site at [www.hudy. net] By offering this online version instead of including a hardcopy printed version in kits, you will always be assured of having the most current updated version.



SAMPLE OF OPTIONAL PARTS			
#32XXXX	TYPE1	OPTION 1	
#32XXXX	TYPE1	OPTION 2	
#32XXXX	TYPE1	INCLUDED	
	#32XXXX #32XXXX	#32XXXX TYPE1 #32XXXX TYPE1	

XRAY offers wide range of optional tuning parts which are listed in a table like this. Please refer to the exploded view of each main section to verify which part is included in the kit while all other parts are available only as an optional part and must be purchased separately.

COLOR INDICATIONS

At the beginning of each section is an exploded view of the parts to be assembled. There is also a list of all the parts and part numbers that are related to the assembly of that section.

The part descriptions are color-coded to make it easier for you to identify the source of a part. Here are what the different colors mean:

321200

STYLE A - indicates parts that are included in the bag marked for the section.

STYLE B - indicates parts that are included in the box.

STYLE C - indicates parts that are already assembled from previous steps.

TECH TIPS

TIP DRIVE SHAFT PIN SERVICING

To enjoy the longest possible lifespan of the drive shafts and diff outdrives, it is extremely important to properly service the drive shaft pins. Inspect the pins after every 3 hours of runtime. If the pins show any wear, replace them with new pins.



DO NOT use drive shafts when the pins are worn.

Press out the worn pins.

Press in new pins and regularly inspect for wear.

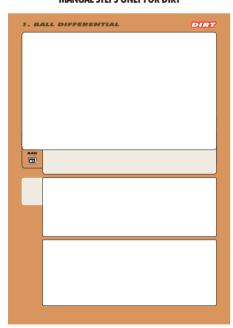


For quick & easy drive pin replacements use #106000 HUDY Drive Pin Replacement Tool together with #106036 Ejector Pivot Pin & Alternating Pivot 2.5mm.

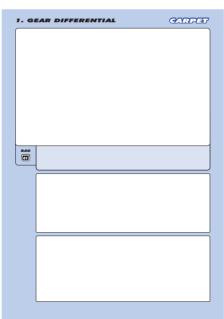


To replace the worn pins use only premium HUDY drive pins #106053.

MANUAL STEPS ONLY FOR DIRT



MANUAL STEPS ONLY FOR CARPET

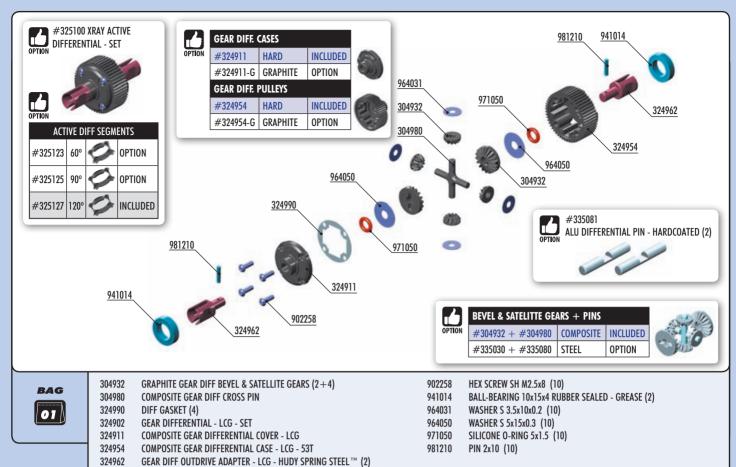


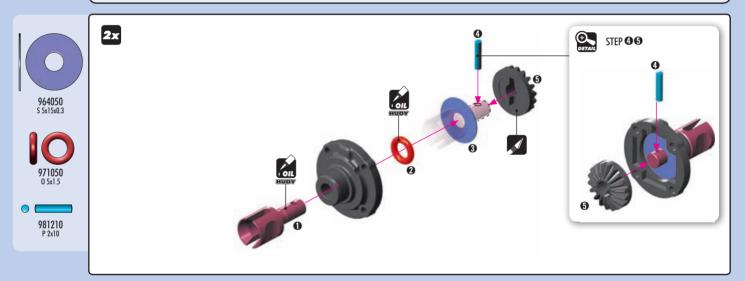
MANUAL DUAL STEPS FOR CARPET AND DIRT

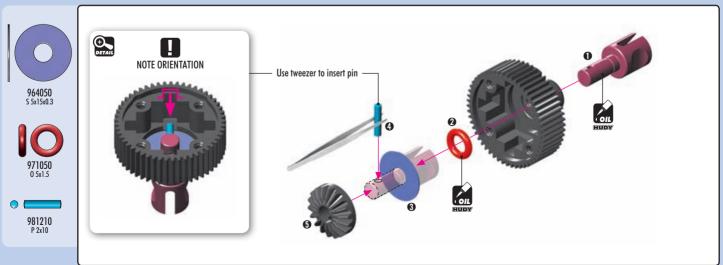
3. REAR DRIVETRAIN	CARPET DIRT
	J

1. GEAR DIFFERENTIAL







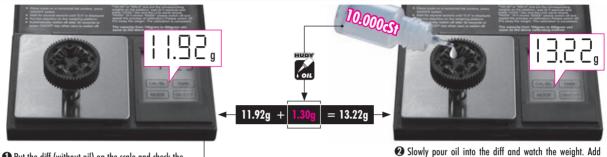








TO ENSURE YOU HAVE THE SAME AMOUNT OF OIL FROM REBUILD TO REBUILD, DO THE FOLLOWING:



1 Put the diff (without oil) on the scale and check the weight (approximately 11.92g)

#107865 HUDY Ultimate Digital Pocket Scale 300g ± 0.01g

1.30g of oil into the diff. The approximate weight of the diff including oil is 13.22g.

TIP TIPS FOR REAR DIFFERENTIAL

LOW-MEDIUM TRACTION 10.000cSt (HUDY #106510) MEDIUM-HIGH TRACTION 15.000cSt (HUDY #106515)

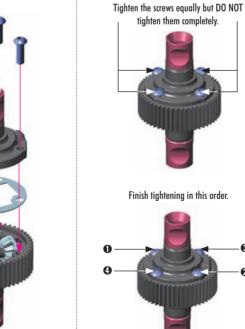
NOTE: Softer oil increases rear traction, harder oil increases on-power steering.

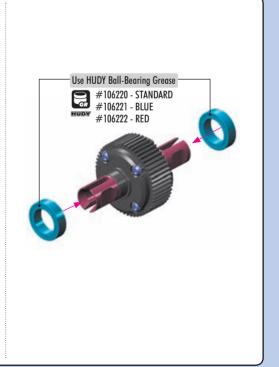
HUDY ULTIMATE SILICONE OILS #106450 5.000cSt - 50ml OPTION #106460 6.000cSt - 50ml OPTION OPTION #106470 7.000cSt - 50ml #106480 8.000cSt - 50ml OPTION #106490 9.000cSt - 50ml OPTION #106510 10.000cSt - 50ml INCLUDED #106492 11.000cSt - 50ml OPTION #106512 12.000cSt - 50ml OPTION #106515 15.000cSt - 50ml INCLUDED #106520 | 20.000cSt - 50ml INCLUDED









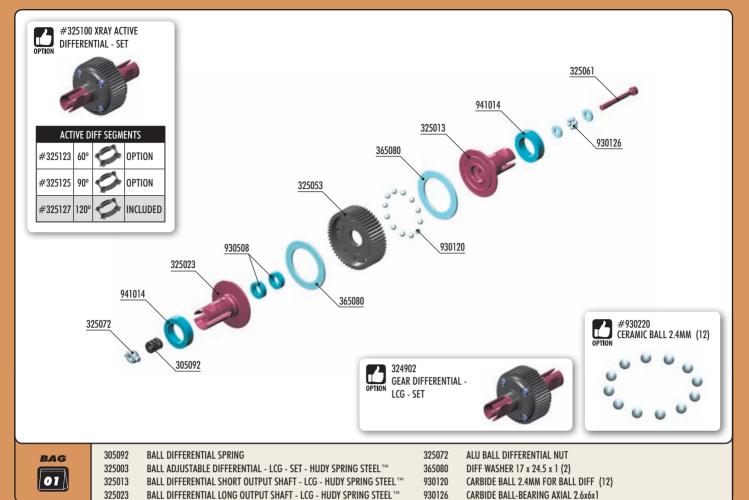


1. BALL DIFFERENTIAL

COMPOSITE BALL DIFFERENTIAL GEAR 53T

SCREW FOR BALL DIFF ADJUSTMENT - SPRING STEEL™

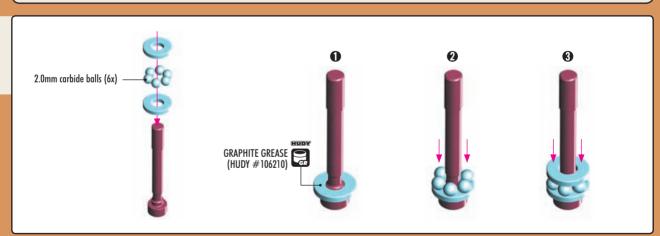






325053

325061

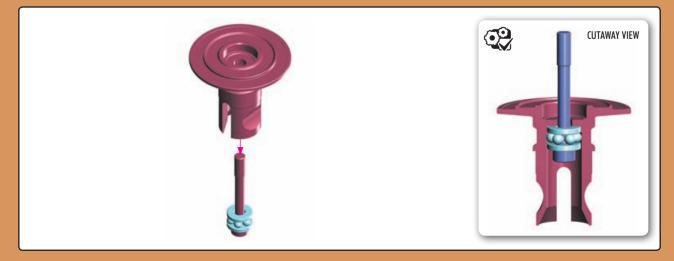


930508

941014

BALL-BEARING 5x8x2.5 STEEL SEALED - OIL (2)

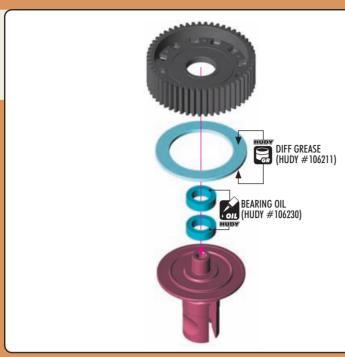
BALL-BEARING 10x15x4 RUBBER SEALED - GREASE (2)

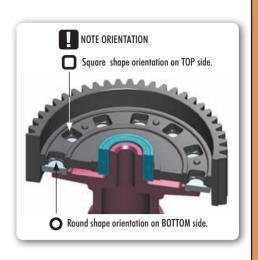


1. BALL DIFFERENTIAL

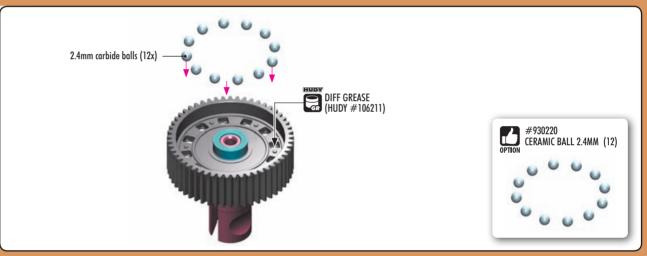




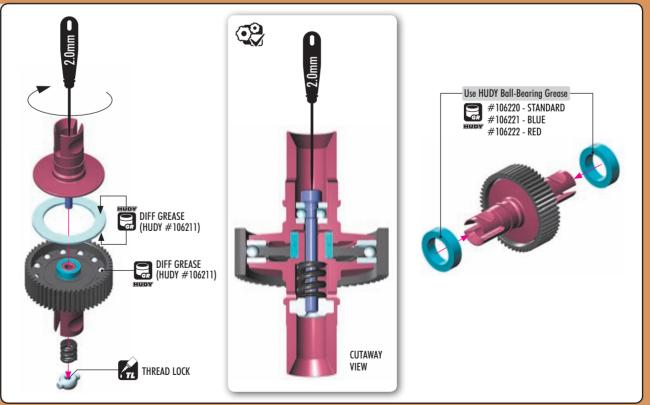




930120 B 2.4







BALL DIFF BREAK-IN & SET-UP INFO DIRT





BEFORE RACING, follow these steps to properly break in the differential.

0



2 Loosen the adjustment screw 1/2 turn (180° CCW).





2 HOLD THE SPUR GEAR 3 1 HOLD THE LEFT ROTATE THE WHEEL IN THE REAR WHEEL DIRECTION OF TRAVEL

4



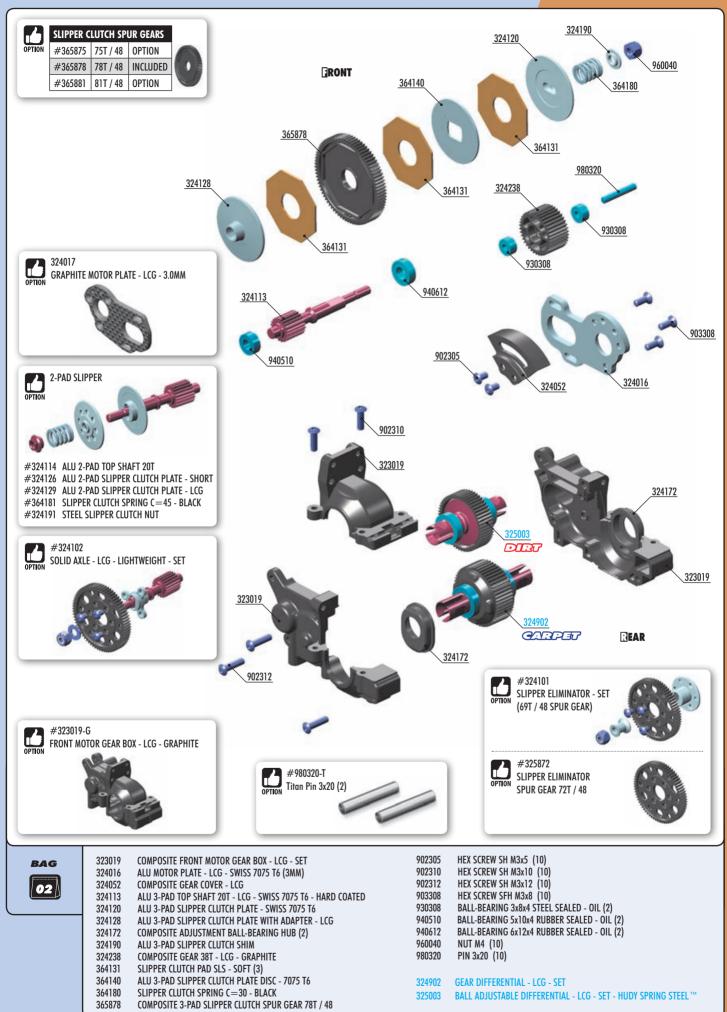
1 LOOSEN THE ADJUSTMENT SCREW 1/8 TURN (45°CCW).





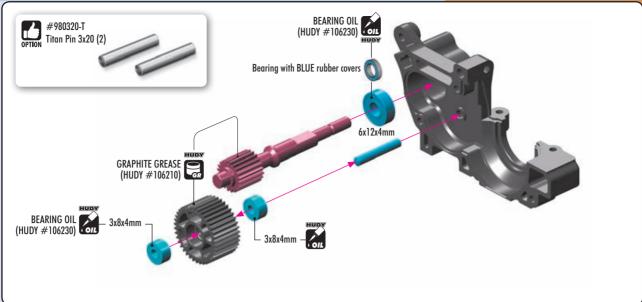


2. REAR TRANSMISSION GARPET DIRT



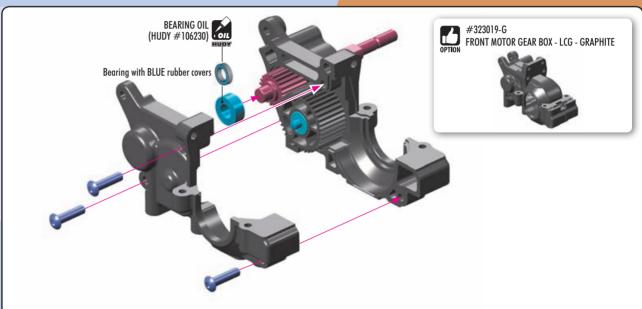
2. REAR TRANSMISSION CARPED DIRT







980320 P 3x20

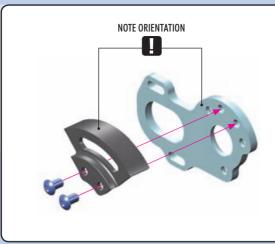


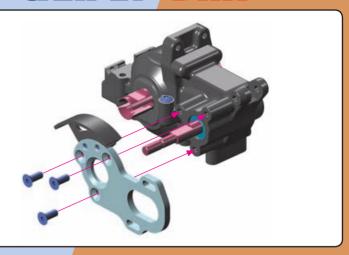


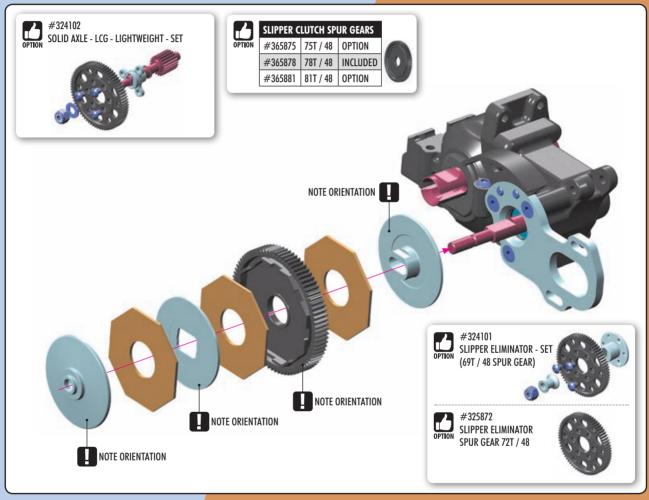


2. REAR TRANSMISSION CARPET DIRT



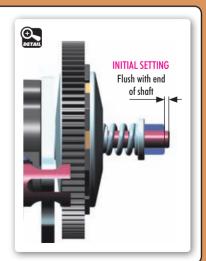




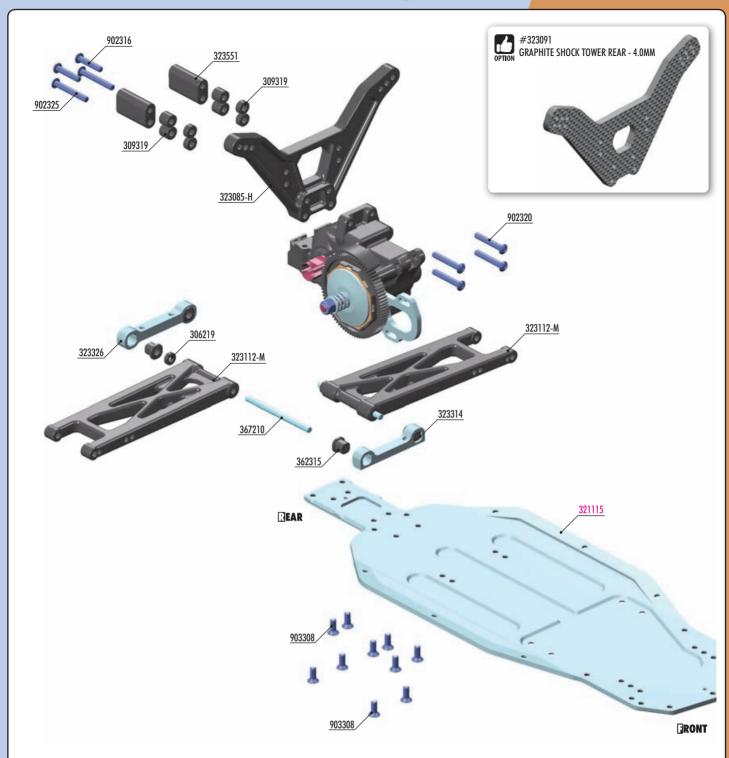








3. REAR SUSPENSION GARPET DIRT





REAR SUSPENSION ARMS		
#323112-M	MEDIUM	INCLUDED
#323112-H	HARD	OPTION
#323112-G	GRAPHITE	OPTION





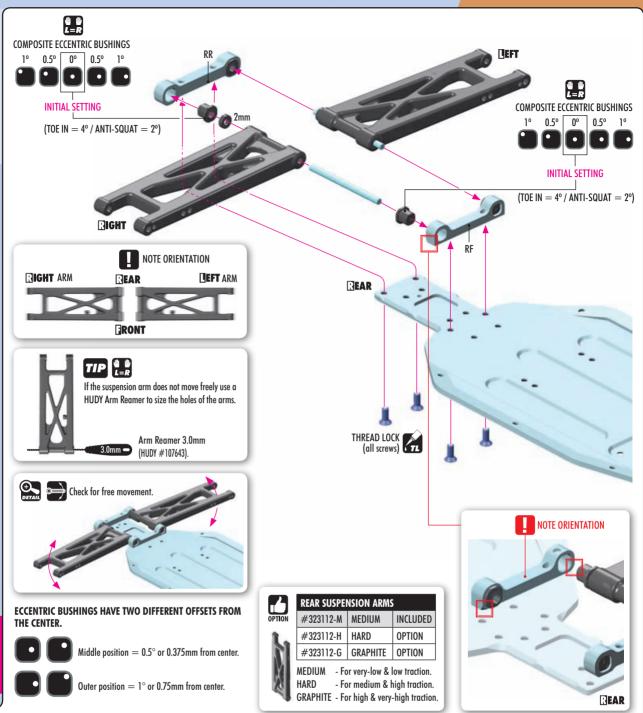
306219	COMPOSITE SET OF SERVO SHIMS (4)	902316	HEX SCREW SH M3x16 (10)
309319	UNIVERSAL SET OF PLASTIC SHIMS	902320	HEX SCREW SH M3x20 (10)
323085-H	XT2 COMPOSITE SHOCK TOWER REAR - LCG - HARD	902325	HEX SCREW SH M3x25 (10)
323551	XT2 COMPOSITE REAR BODY MOUNT (2)	903308	HEX SCREW SFH M3x8 (10)
323112-M	XT2 COMPOSITE SUSPENSION ARM REAR LOWER - MEDIUM		
323314	ALU REAR LOWER SUSP. HOLDER FOR BENT SIDES CHASSIS - FRONT	321115	ALU CHASSIS WITH BENT SIDES - LONG - SWISS 7075 T6 (2.5MM)
323326	ALU REAR LOWER SUSP. HOLDER FOR BENT SIDES CHASSIS - REAR		
367210	SUSPENSION PIVOT PIN (2)		
362315	ECCENTRIC RUSHING SET (2)		

3. REAR SUSPENSION CARPET

DIRT







SET-UP BOOK TOE-IN ANTI-SQUAT ROLL CENTER TRACK-WIDTH

The XRAY rear alu lower suspension holders provide great range of adjustment for the rear suspension. Using different combinations of eccentric bushings, fine adjustment of rear anti-squat, rear toe-in, rear roll center, and rear track-width can be obtained. For more information about the influence of rear anti-squat, rear toe-in, rear roll center and rear track width on car handling, please refer to HUDY Set-up Book (#209100).

ANTI-SQUAT		
RR		RF (°)
0	0 0	=2°
0	0 0	=3°
0	0 0	=1°
0	. 0	=3°
0		=2°
0	. •	=4°
0	0	•1°
0	0 0	=2°
0		

ROLL CENTER			
RR	RF	(mm)	
0 (=+0.75 _{mm}	
0		=0 _{mm}	
0		=-0.75 _{mm}	

 $0(RR) - 1 (RF) = 3^{\circ}$

TRACK-WIDTH			
RR	RI		(mm)
•	0 0	<u> </u>	+1.5mm
0	0 0	<u> </u>	0 _{mm}
0	0 0	-0-	-1.5mm
The track-width	is directly influe	enced by the	e size of

The track-width is directly influenced by the size of the wheels and tires used.

The tables describe the amounts of adjustment using the center and outside positions of the eccentric bushings. The middle position eccentric bushings allow for finer adjustment increments.

Example:			
O(RR) - O (RF) $= 2^{\circ}$	● HR	0 0	= 2°
$0(RR) - 0.5 (RF) = 2.5^{\circ}$	• H	0 0	= 2.5°

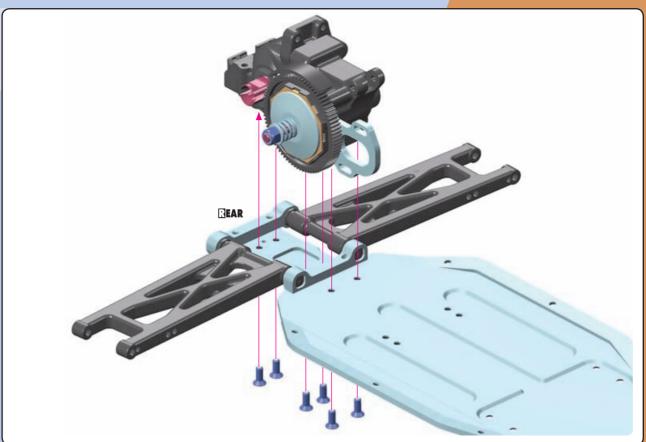
RR		RF	(°)
0	0	-0	=3°
0	0	0	=4°
0	0 0	-0	=2°
	0 0		=2°
•	0 0	-0	=3°
	0 0	-0	=1°
0	0		=4°
0	0 0	0	=5°
0	0.0	-0	=3°

TOE-IN

X(T/22/32/33)

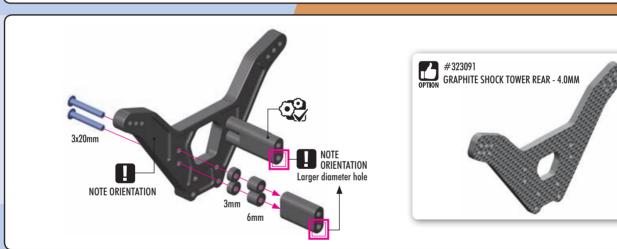
3. REAR SUSPENSION CARPED DIRT





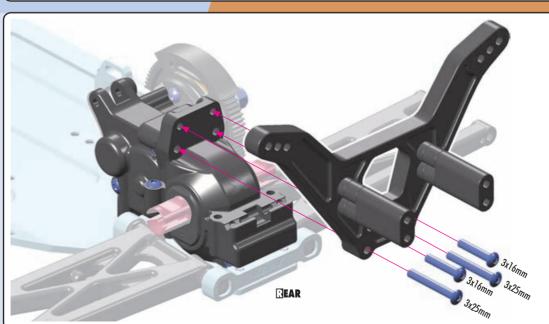






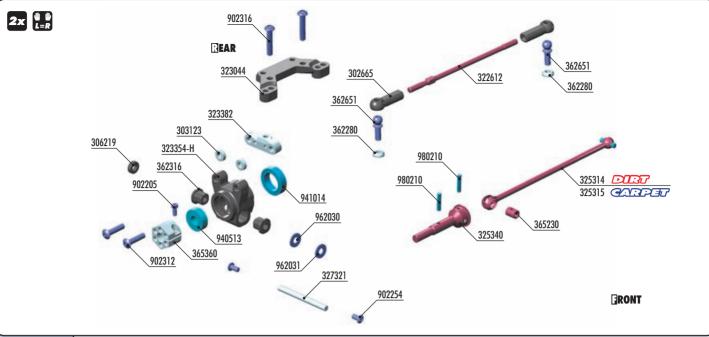


902325 SH M3x25

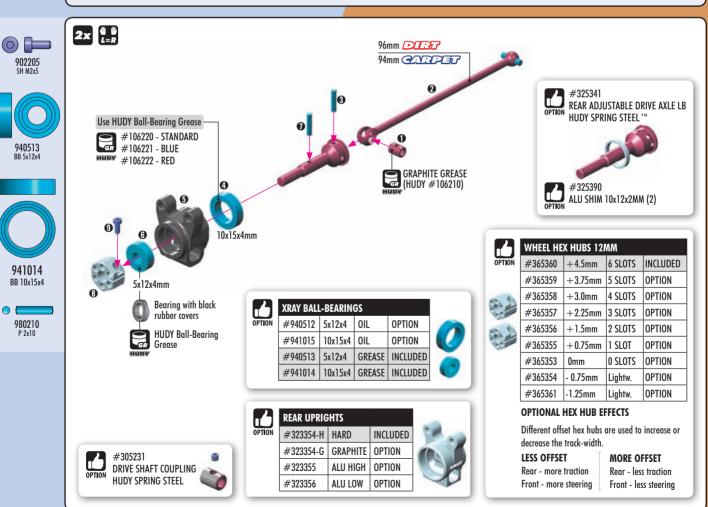


3. REAR DRIVETRAIN

GARPET DIRT



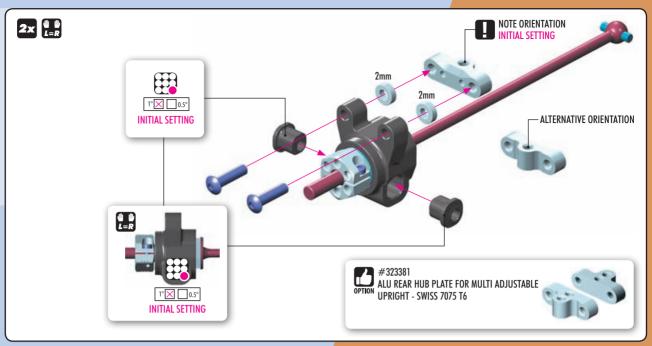
BAG 03



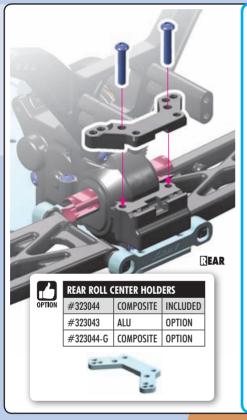
3. REAR DRIVETRAIN

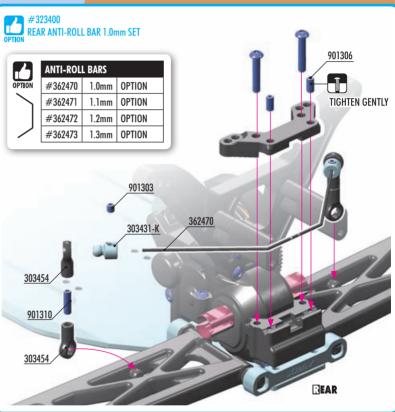
CARPET DIRT

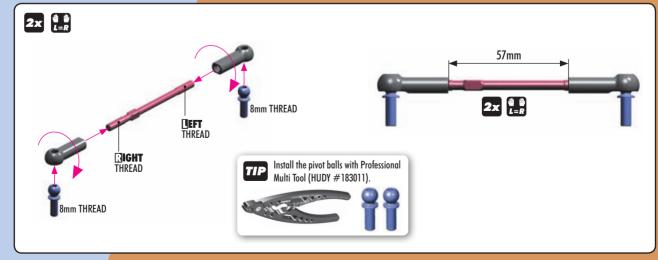












3. REAR DRIVETRAIN



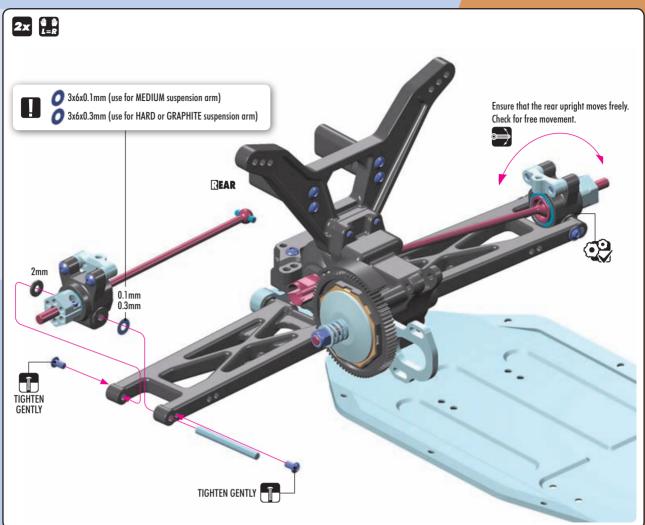




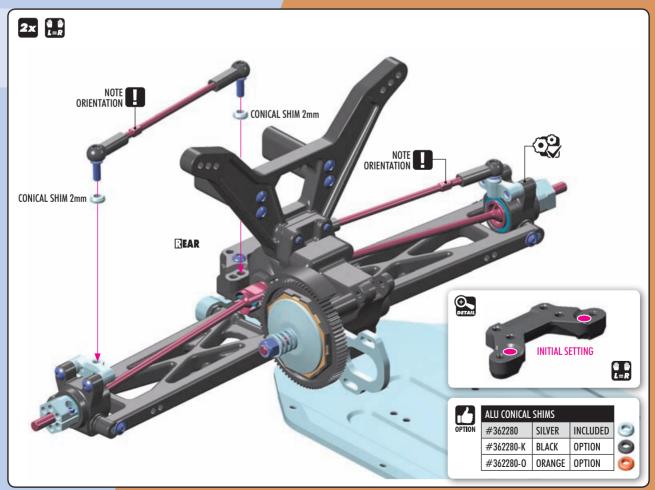


962030 S 3x6x0.3

962031 S 3x6x0.1

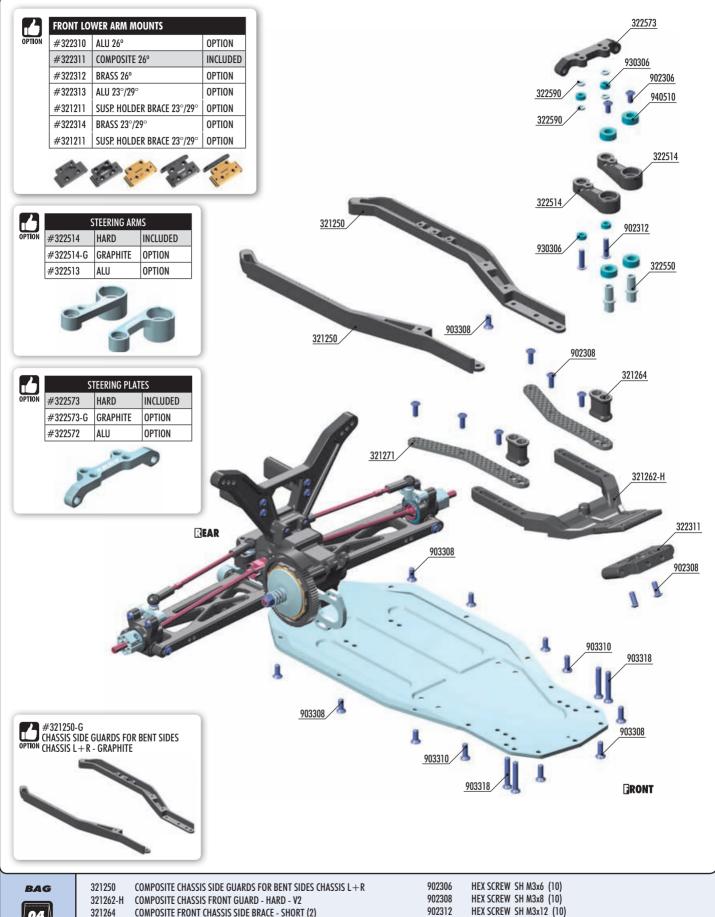






4. FRONT ASSEMBLY

GARPET.





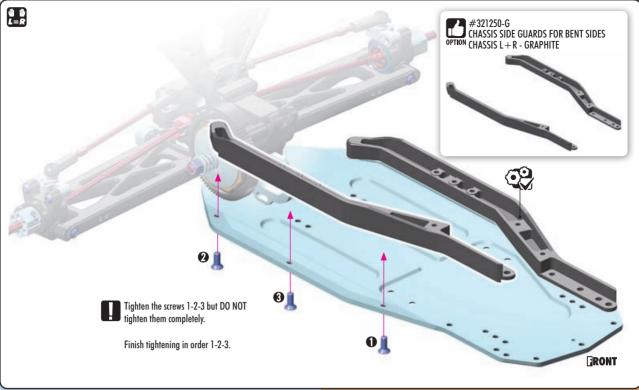
321264 COMPOSITE FRONT CHASSIS SIDE BRACE - SHORT (2) 321271 GRAPHITE CHASSIS SIDE GUARD BRACE FOR BENT SIDES CHASSIS (2) COMPOSITE FRONT LOWER SUSPENSION HOLDER 322311 COMPOSITE STEERING ARM WITH STEERING MOUNT HOLE (2) 322514 322550 ALU SERVO SAVER PIVOT SHAFT (2) COMPOSITE STEERING PLATE - FRONT/REAR MOUNTING POSITIONS 322573 ALU SHIM 3x4.7x1.0MM (10) 322590

HEX SCREW SFH M3x8 (10) 903308 903310 HEX SCREW SFH M3x10 (10) HEX SCREW SFH M3x18 (10) 903318 BALL-BEARING 3x6x2.5 STEEL SEALED - OIL (2) 930306 940510 BALL-BEARING 5x10x4 RUBBER SEALED - OIL (2)

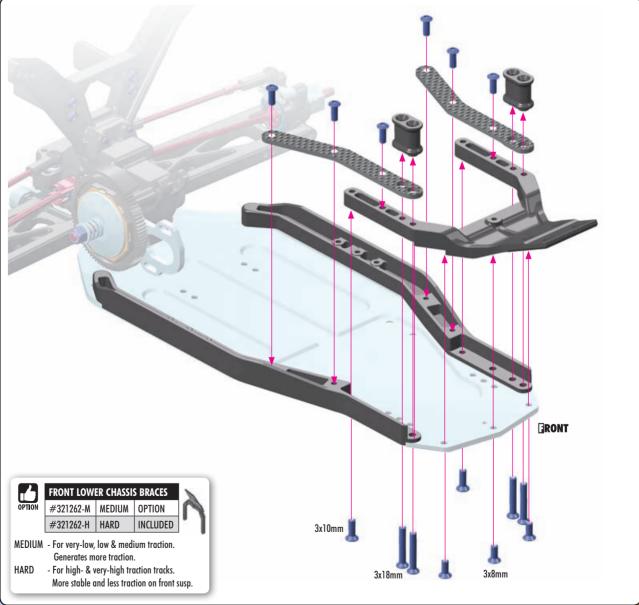
4. FRONT ASSEMBLY











4. FRONT ASSEMBLY

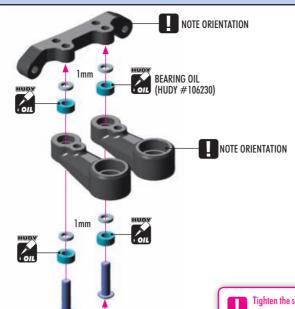
GARPET DIRT













STEERING PLATES			
#322573	HARD	INCLUDED	
#322573-G	GRAPHITE	OPTION	
#322572	ALU	OPTION	



COMPOSITE - Easy to drive, more forgiving, less steering. ALU - More aggressive, more steering, more precise steering.



STEERING ARMS			
#322514	HARD	INCLUDED	
#322514-G	GRAPHITE	OPTION	
#322513	ALU	OPTION	



COMPOSITE - Easy to drive and more forgiving. ALU - More aggressive, more precise steering.





2 loosen 1/3 ccw 3 check moves freely



















FRONT LOWER ARM MOUNTS					
#322310	ALU 26°	OPTION			
#322311	COMPOSITE 26°	INCLUDED			
#322312	BRASS 26°	OPTION			
#322313	ALU 23°/29°	OPTION			
#321211	SUSP. HOLDER BRACE 23°/29°	OPTION			
#322314	BRASS 23°/29°	OPTION			
#321211	SUSP. HOLDER BRACE 23°/29°	OPTION			

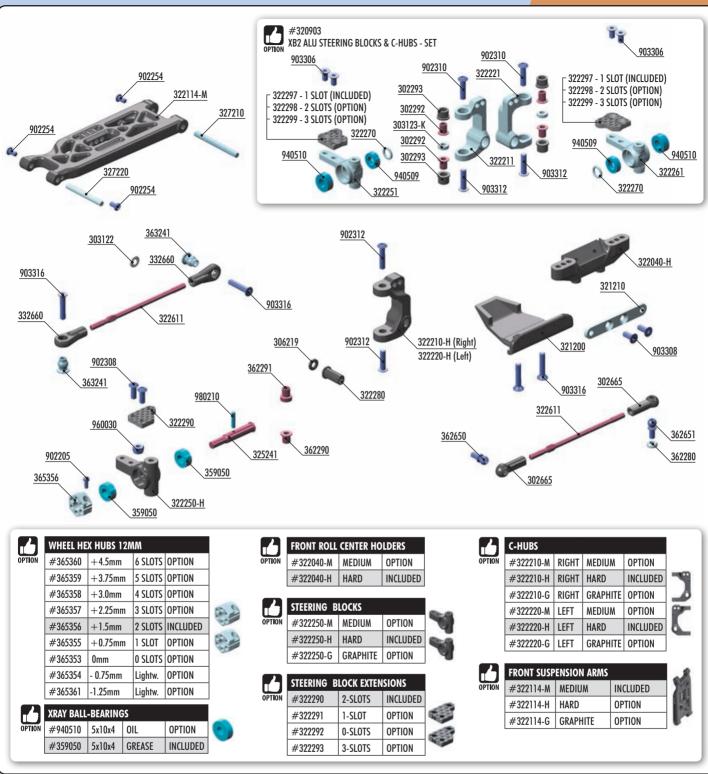




ALU - Makes car more stable.

BRASS - Adds more weight in front, less weight transfer.

5. FRONT SUSPENSION CARPET DIRT

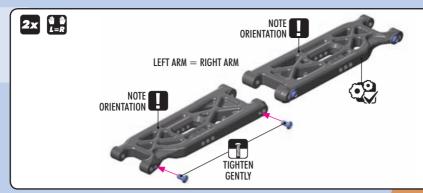


BAG	302665	COMPOSITE BALL JOINT 4.9MM - CLOSED WITH HOLE (4)	362290	STEEL STEERING BUSHING - SHORT (2)
	303122	ALU SHIM 3x6x1.0MM (10)	362291	STEEL STEERING BUSHING - LONG (2)
05	306219	COMPOSITE SET OF SERVO SHIMS (4)	362650	BALL END 4.9MM WITH THREAD 6MM (2)
(C)	321200	COMPOSITE FRONT BUMPER	362651	BALL END 4.9MM WITH THREAD 8MM (2)
				BALL UNIVERSAL 5.75MM WITH BACKSTOP (2)
	321210	ALU SUSPENSION HOLDER BRACE - SWISS 7075 T6 (3MM)	363241	• •
	322040-H	COMPOSITE FRONT ROLL-CENTER HOLDER - HARD	365356	ALU WHEEL HUB 12MM - OFFSET "+1.50MM" (2)
	322114-M	COMPOSITE SUSPENSION ARM FRONT LOWER - MEDIUM		
	322210-H	COMPOSITE C-HUB 0° DEG. RIGHT - HARD	359050	BALL-BEARING 5x10x4 STEEL SEALED - GREASE (2)
	322220-H	COMPOSITE C-HUB 0° DEG. LEFT - HARD	902205	HEX SCREW SH M2x5 (10)
	322250-H	COMPOSITE STEERING BLOCK - HARD	902254	HEX SCREW SH M2.5x4 (10)
	322280	COMPOSITE CASTER ECCENTRIC BUSHING $(2+2+2)$	902308	HEX SCREW SH M3x8 (10)
	322290	GRAPHITE EXTENSION FOR STEERING BLOCK (2) - 2 SLOTS	902312	HEX SCREW SH M3x12 (10)
	322611	ADJUSTABLE TURNBUCKLE 70MM M3 L/R - HUDY SPRING STEEL™ (2)	903308	HEX SCREW SFH M3x8 (10)
	325241	XT2 FRONT DRIVE AXLE - HUDY SPRING STEEL™	903316	HEX SCREW SFH M3x16 (10)
	327210	FRONT SUSPENSION PIVOT PIN (2)	960030	NUT M3 (10)
	327220	FRONT ARM PIVOT PIN (2)	980210	PIN 2x9.8 (10)
	332660	COMPOSITE STEERING & SERVO BALL JOINT 5.8 MM (4+2)		
	362280	ALLI CONICAL SHIM 3x6x2 DMM (10)		

23

5. FRONT SUSPENSION CARPET DIRT

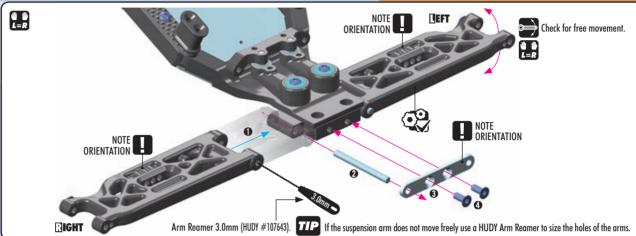




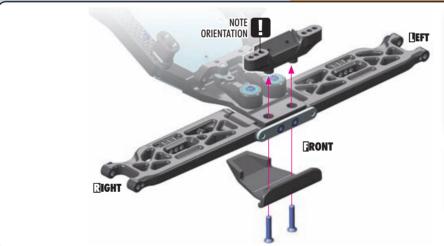
	FRONT SUSP	ENSION ARI	WS
OPTION	#322114-M	MEDIUM	INCLUDED
8.	#322114-H	HARD	OPTION
1	#322114-G	GRAPHITE	OPTION

MEDIUM - For very-low & low traction. HARD - For medium & high traction. GRAPHITE - For high & very-high traction.





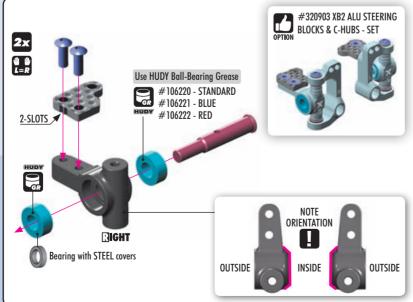




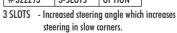


	FRONT ROLL CENTER HOLDERS			
OPTION	#322040-M	MEDIUM	OPTION	
	#322040-H	HARD	INCLUDED	





	STEERING B	LOCK EXTEN	SIONS
OPTION	#322290	2-SLOTS	INCLUDED
	#322291	1-SLOT	OPTION
	#322292	0-SLOTS	OPTION
	#322293	3-SLOTS	OPTION



2 SLOTS - Turns outside wheels less, easier to drive, less aggressive.

1 SLOT - Between 2 and 0.

O SLOTS - Most aggressive steering, recommended for very technical small tracks.

	STEERING BLOCKS			
OPTION	#322250-M	MEDIUM	OPTION	
	#322250-H	HARD	INCLUDED	
	#322250-G	GRAPHITE	OPTION	



MEDIUM - More steering on low traction. HARD - More free in corner on high grip.

 $\label{eq:GRAPHITE} \textbf{GRAPHITE - Less stoping in corner on high traction}.$

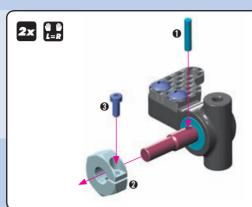
5. FRONT SUSPENSION

CARPET DIRT



902205 SH M2x5



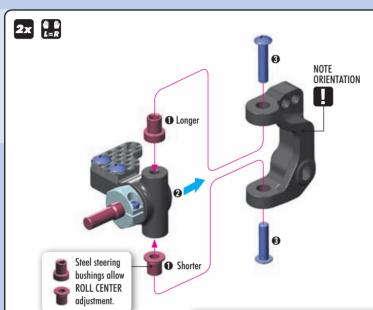


	WHEEL HE	X HUBS 12A	ΛM	
OPTION	#365360	+4.5mm	6 SLOTS	OPTION
	#365359	+3.75mm	5 SLOTS	OPTION
-	#365358	+3.0mm	4 SLOTS	OPTION
	#365357	+2.25mm	3 SLOTS	OPTION
00	#365356	+1.5mm	2 SLOTS	INCLUDED
	#365355	+0.75mm	1 SLOT	OPTION
	#365353	0mm	0 SLOTS	OPTION
	#365354	- 0.75mm	Lightw.	OPTION
	#365361	-1.25mm	Lightw.	OPTION



OPTIONAL HEX HUB EFFECTSDifferent off-set hex hubs are used to increase or decrease the track-width.







LOWER ROLL CENTER (INITIAL SETTING)

TOP = LONGER bushing
BOTTOM = SHORTER bushing

Recommended for rough tracks to improve stability.



HIGHER ROLL CENTER

TOP = SHORTER bushing BOTTOM = LONGER bushing

Recommended for smooth tracks to gain more steering.

7	C-HUBS			
OPTION	#322210-M	RIGHT	MEDIUM	OPTION
	#322210-H	RIGHT	HARD	INCLUDED
	#322210-G	RIGHT	GRAPHITE	OPTION
	#322220-M	LEFT	MEDIUM	OPTION
	#322220-H	LEFT	HARD	INCLUDED
	#322220-G	LEFT	GRAPHITE	OPTION

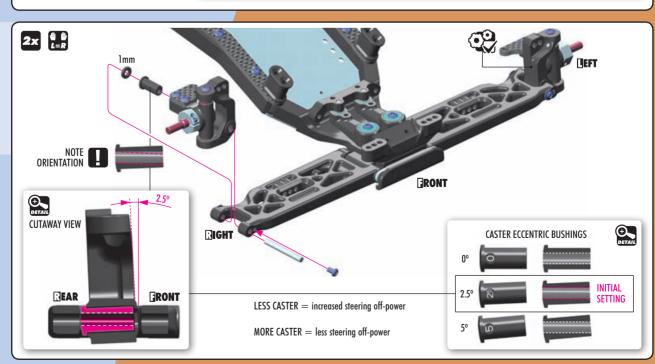


MEDIUM Hard

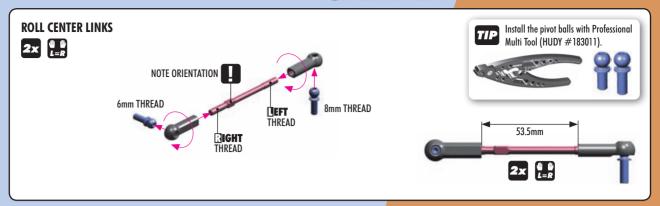
- MEDIUM For low traction. More steering on low grip.
 - For medium traction. More steering, more free in corners.

GRAPHITE - For high traction. More precise steering, less stoping in corners.

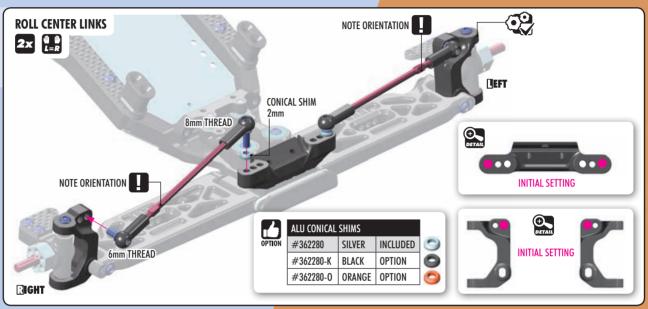


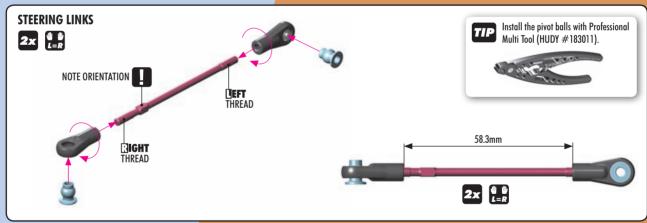


5. FRONT SUSPENSION CARPET DIRT

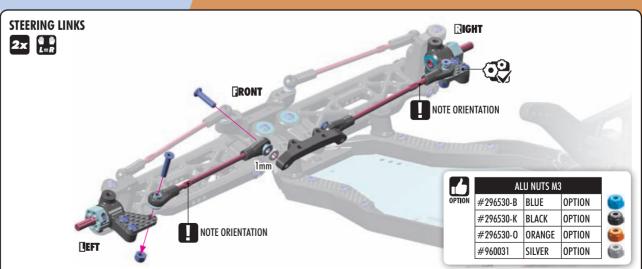




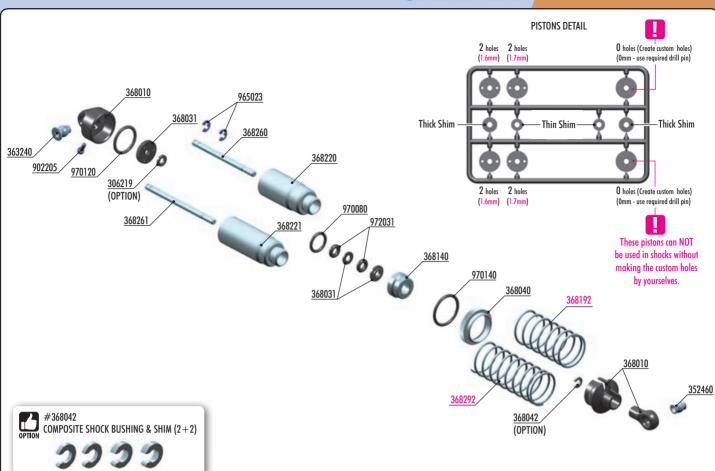




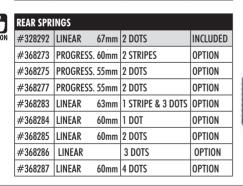




6. SHOCK ABSORBERS GARPET DIRT



	FRONT SP	RINGS			
OPTION	#328192	LINEAR	49mm	2 DOTS	INCLUDED
	#368175	PROGRESS.	40mm	3 DOTS	OPTION
	#368177	PROGRESS.	41mm	2 DOTS	OPTION
	#368182	LINEAR	45mm	1 STRIPE & 3 DOTS	OPTION
	#368183	LINEAR	45mm	1 DOT	OPTION
	#368184	LINEAR	45mm	2 DOTS	OPTION
	#368185	LINEAR	45mm	3 DOTS	OPTION
	#368186	LINEAR	45mm	4 DOTS	OPTION











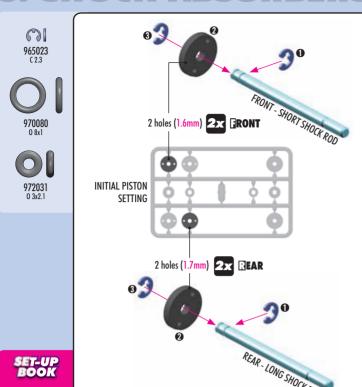
BAG	
06	

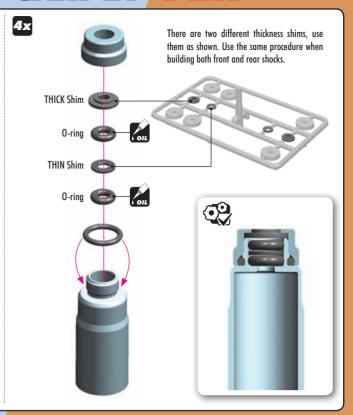
306219	COMPOSITE SET OF SERVO SHIMS (4) (OPTION)
352460	PIVOT BALL 5.8 - V3 (10)
363240	BALL UNIVERSAL 5.8MM WITH BACKSTOP (2)
368010	COMPOSITE SHOCK PARTS
368031	SHOCK PISTONS - COMPLETE SET - DERLIN
368040	ALU SHOCK ADJUSTABLE NUT (2)
368042	COMPOSITE SHOCK BUSHING & SHIM $(2+2)$ (OPTION)
368140	ALU LOWER SHOCK BODY CAP (2)
368200	REAR SHOCK ABSORBERS COMPLETE SET (2)
368220	ALU SHOCK BODY (2)
368221	XT2 ALU REAR SHOCK BODY (2)
368260	HARDENED SHOCK SHAFT (2)
368261	XT2 REAR HARDENED SHOCK SHAFT (2)

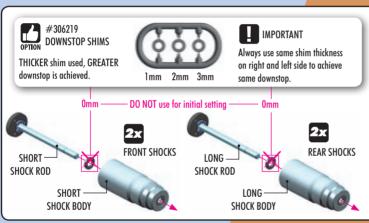
902205	HEX SCREW SH M2x5 (10)
965023	E-CLIP 2.3 (10)
970080	0-RING 8x1 (10)
970120	0-RING 12 x 1.0 (10)
970140	0-RING 14 x 1.5 (10)
972031	SILICONE O-RING 3x2.1 (10)
328192	FRONT SPRING-SET 49MM - 2 DOTS (2
328292	REAR SPRING-SET 67MM - 2 DOTS (2)

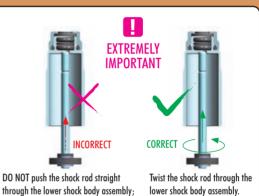
X 4 1921923

6. SHOCK ABSORBERS CARPED DIRE









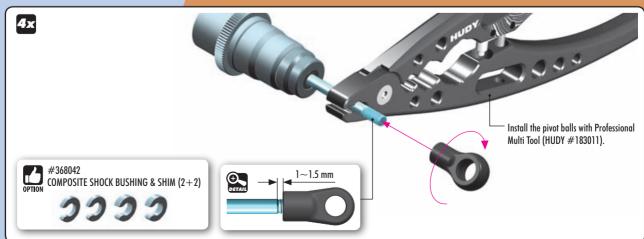






O-ring damage may result.







Follow the steps below to set the shock rebound to the default setting of 0%.





Oil 500cSt



DEFAULT SHOCK REBOUND SETTING 0% REBOUND



Extend the shock shaft completely. Fill the shock body with the shock oil. For the FRONT shocks (short) use 650cSt oil. For the REAR shocks (long) use 500cSt oil.



Move the shock shaft up and down a few times to release the air bubbles trapped beneath the piston.



Orient the filled shock vertically for several minutes with the shock shaft fully extended. The remaining air bubbles will release.



Gently place the shock cap onto the filled shock body and start to tighten the cup. Tighten the cap fully



Gently push the shock shaft completely into the shock body. Excess oil will flow through the hole in the shock cap.



Keep the shock shaft pushed in the shock body and insert the screw into the shock cap. Tighten gently.



6x push the shaft up and down.

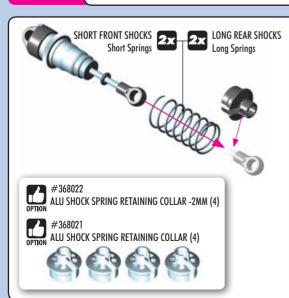


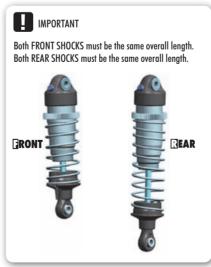
Gently push the shock shaft completely into the shock body. Excess oil will flow through the hole in the shock cap.



Tighten the screw. The rebound will be at approx. 0%

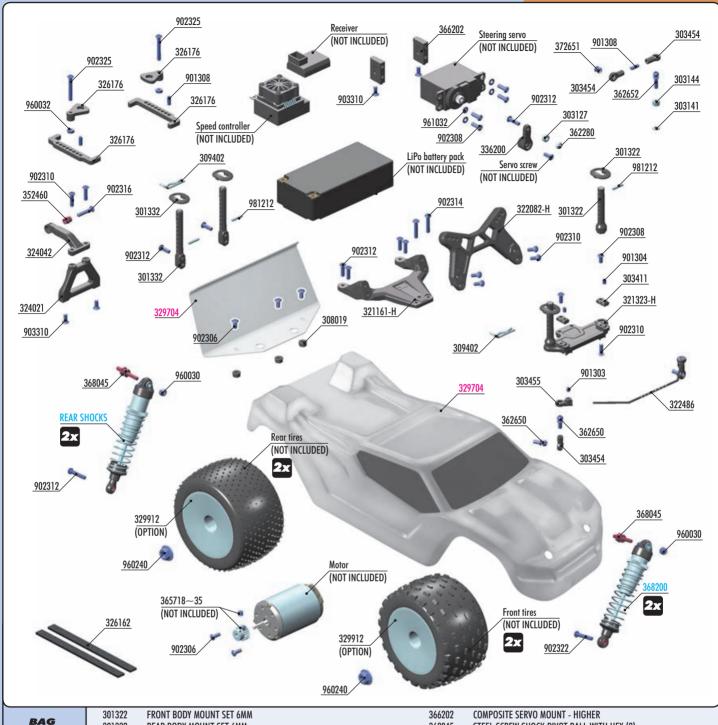








CARPET DIRT

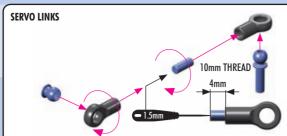


BAG	
07	

Г	301322	FRONT BODY MOUNT SET 6MM	366202	COMPOSITE SERVO MOUNT - HIGHER
	301332	REAR BODY MOUNT SET 6MM	368045	STEEL SCREW SHOCK PIVOT BALL WITH HEX (2)
	303127	ALU SHIM 3x6x4.0MM (10)	372651	PIVOT BALL UNIVERSAL 4.9 MM - HUDY SPRING STEEL™ (2)
	303141	ALU SHIM 3x5x1.0MM (10)		
	303144	ALU SHIM 3x5x4.0MM (10)	901303	HEX SCREW SB M3x3 (10)
	303411	COMPOSITE ANTI-ROLL BAR HOLDERS	901304	HEX SCREW SB M3x4 (10)
	303454	BALL JOINT 4.9MM - OPEN (4)	901308	HEX SCREW SB M3x8 (10)
	303455	COMPOSITE ANTI-ROLL BAR BALL JOINT 4.9 MM (4)	902306	HEX SCREW SH M3x6 (10)
	308019	COMPOSITE SET OF SHOCKS SHIMS & NUTS (2)	902308	HEX SCREW SH M3x8 (10)
	309402	BODY CLIP FOR 6MM BODY POST (4)	902310	HEX SCREW SH M3x10 (10)
	321161-H	COMPOSITE FRONT UPPER DECK FOR ANTI-ROLL BAR - HARD	902312	HEX SCREW SH M3x12 (10)
	321323-H	XT2 COMPOSITE FRONT BODY MOUNT - HARD	902314	HEX SCREW SH M3x14 (10)
	322082-H	XT2 COMPOSITE SHOCK TOWER FRONT - HARD	902316	HEX SCREW SH M3x16 (10)
	322486	XT2 FRONT ANTI-ROLL BAR 1.6 MM	902322	HEX SCREW SH M3x22 (10)
	324021	COMPOSITE MOUNT FOR UPPER BRACE - LCG	902325	HEX SCREW SH M3x25 (10)
	324042	COMPOSITE MOTOR UPPER BRACE - LCG	903310	HEX SCREW SFH M3x10 (10)
	326162	SELF-ADHESIVE RUBBER 1.5x6.5x155MM (2)	960030	NUT M3 (10)
	326176	COMPOSITE LIPO BATTERY BACKSTOP FOR BENT SIDES CHASSIS $(2+2)$	960032	NUT M3 (10)
	329912	STADIUM TRUCK WHEEL WITH 12MM HEX - WHITE (2) (OPTION)	960240	NUT M4 WITH SERRATED FLANGE (10)
	336200	COMPOSITE STEERING SERVO ARMS - SET	961032	WASHER S 3.2 (10)
	352460	PIVOT BALL 5.8 (10)	981212	PIN 2x12 (10)
	362280	ALU CONICAL SHIM 3x6x2.0MM (10)		
	362650	BALL END 4.9MM WITH THREAD 8MM (2)	368200	SHOCK ABSORBERS COMPLETE SET (2)
	362652	BALL END 4.9MM WITH THREAD 10MM (2)	329704	XRAY XT2 BODY - FRONT/REARWARD SHOCK POSITION
	365718~35	ALU PINION GEAR - HARD COATED 18T~35T / 48 (OPTION)		

CARPET DIRT



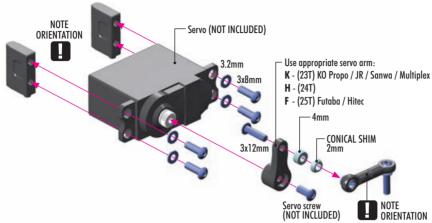




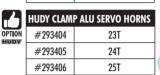




961032 SHIM S 3.2



HUDY ALU SERVO HORNS
#293497 23T
#293498 24T
#293499 25T

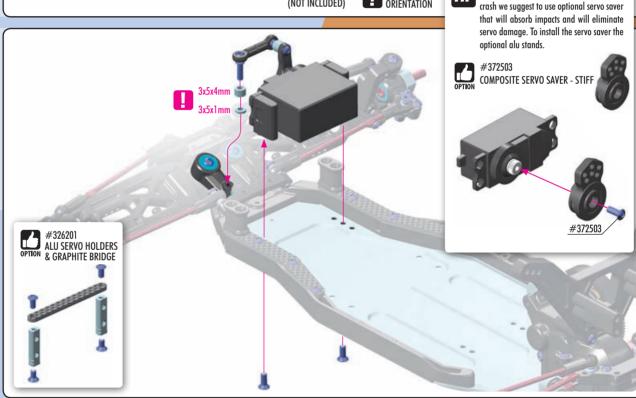


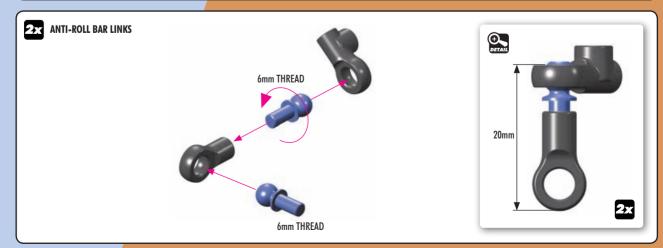
For more in-corner steering and better steering response, aluminum servo horns may be used.

For increased safety of the servo during a







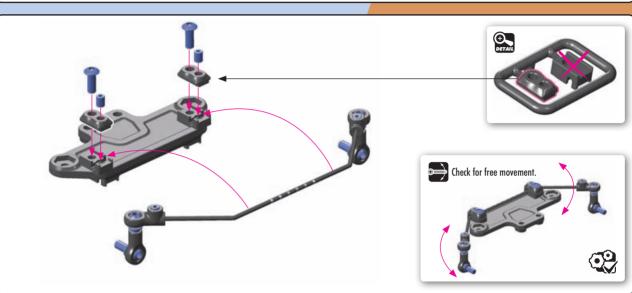


CARPET DIRT

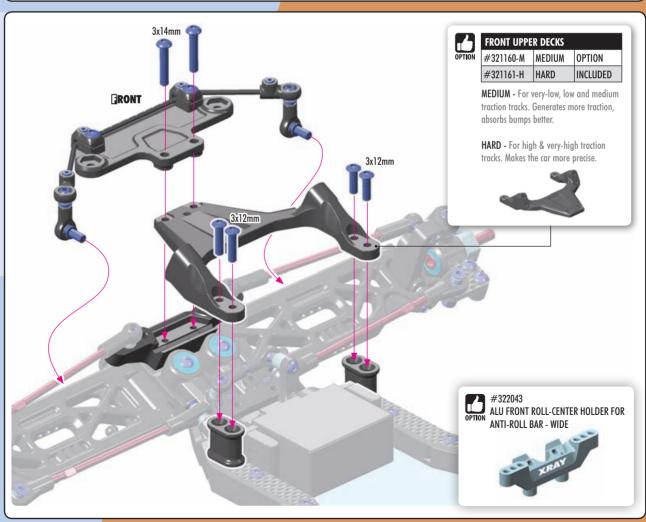






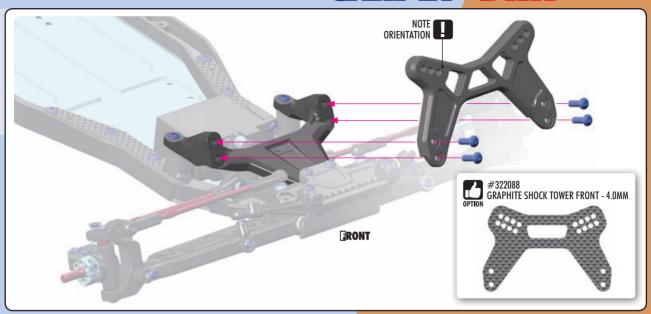




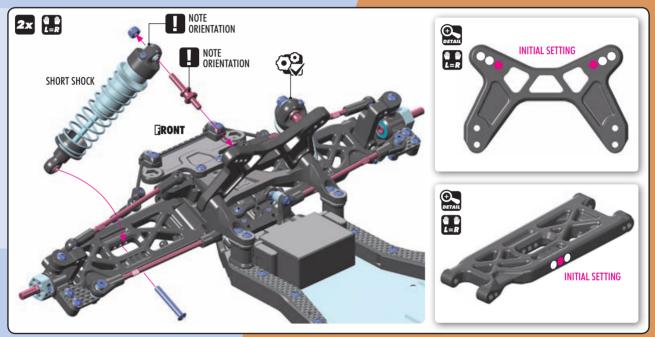


GARPET DIRT



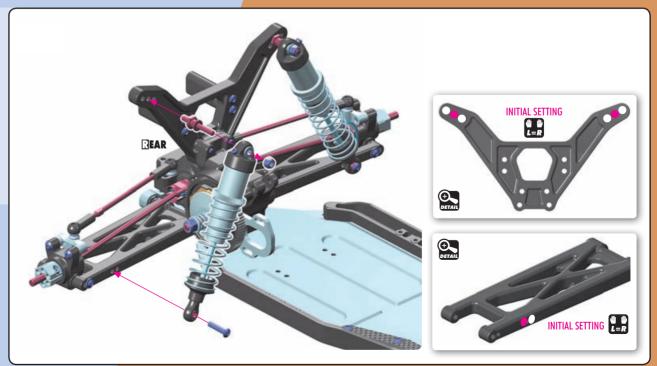




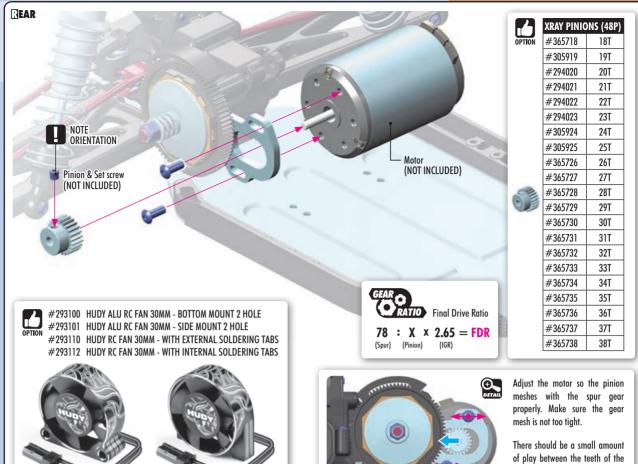


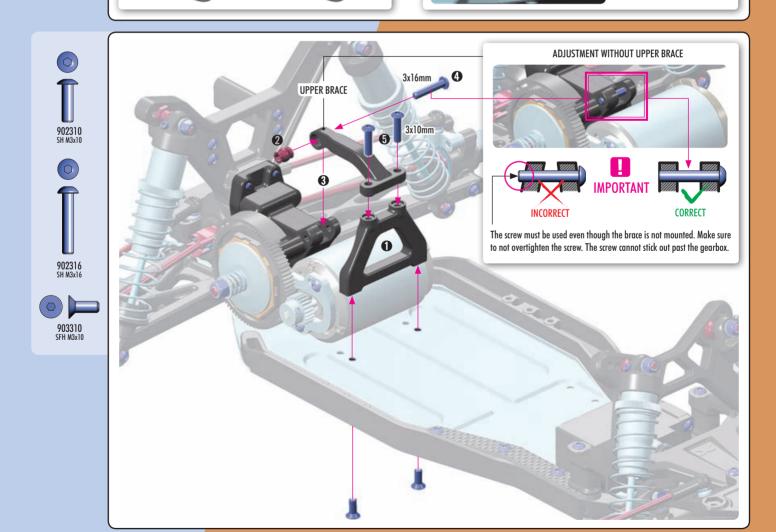






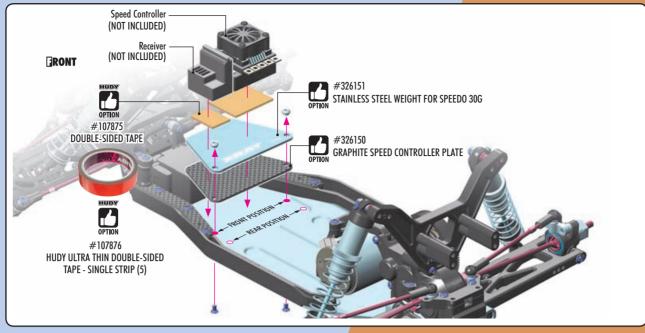


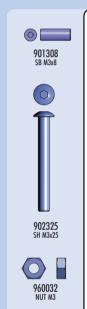


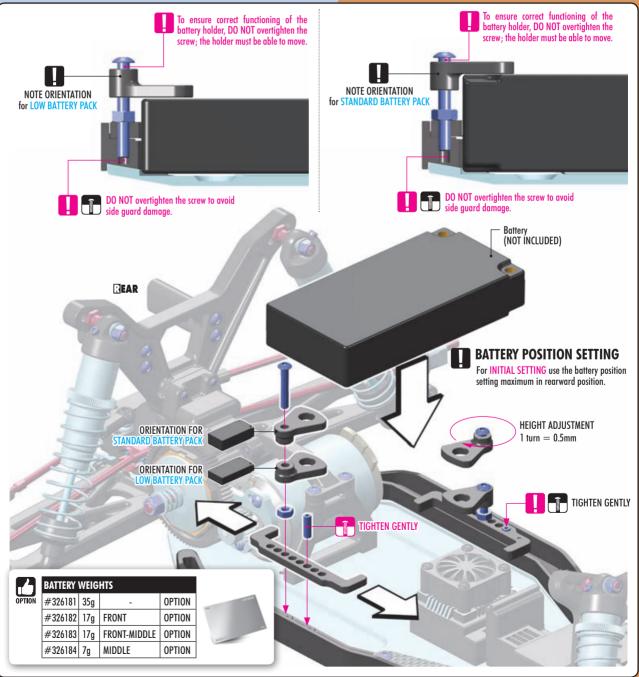


pinion gear and the spur gear.

CARPET DIRT

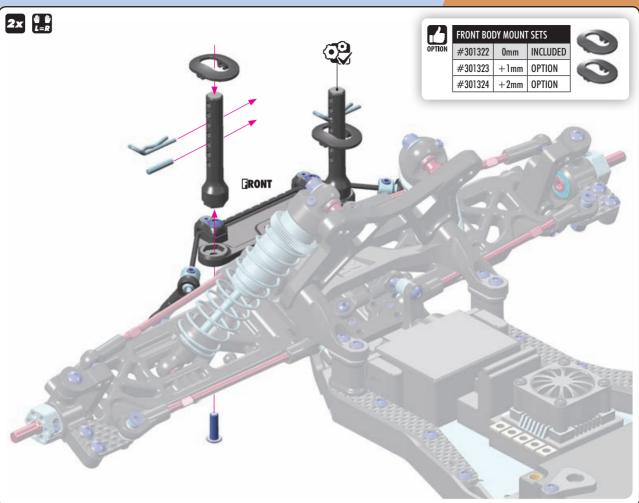




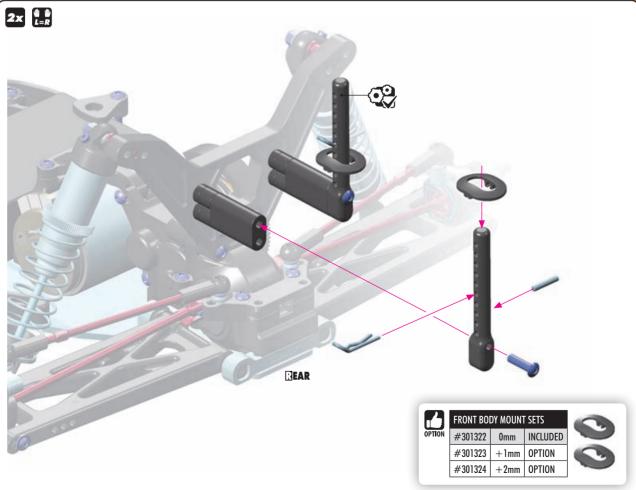


CARPET DIRT









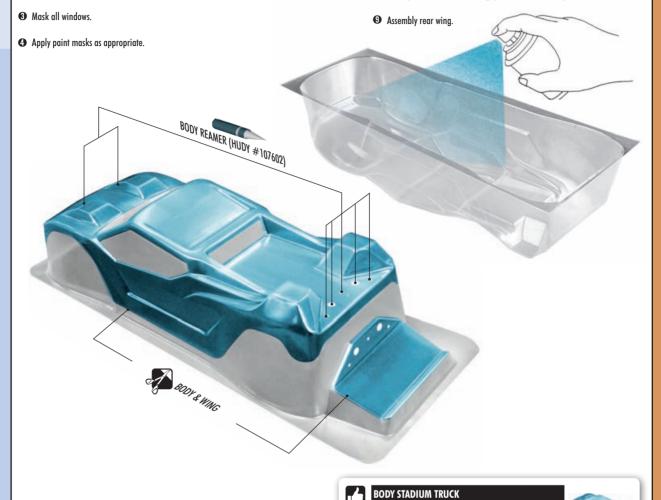


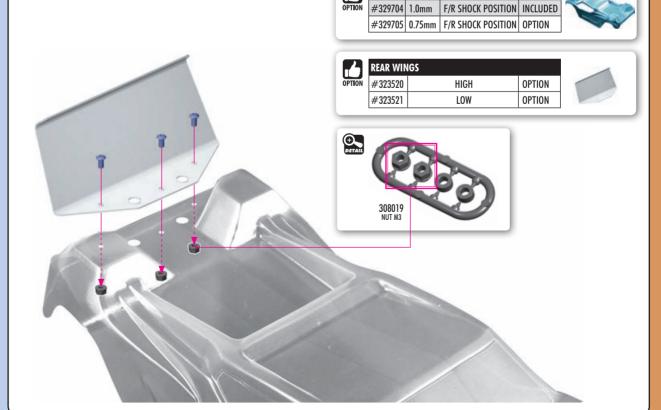


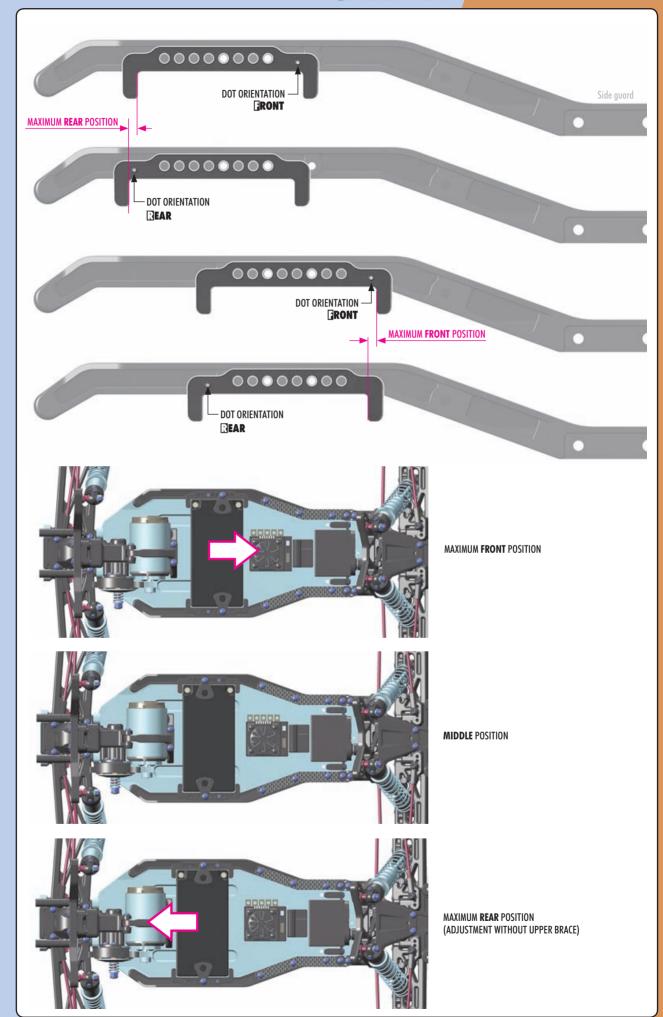


308019 NUT M3

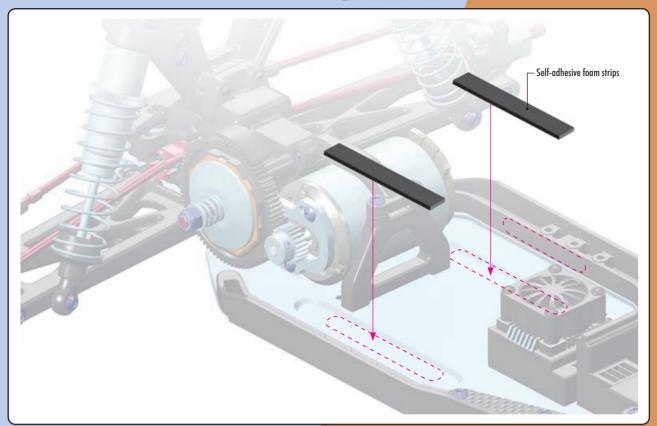
- Before cutting and making holes on the BODY, put the unpainted body on the chassis to confirm the mounting position and location for holes and cutouts. Before cutting and making holes on the WING, put the unpainted wing on the wing holders to confirm the mounting position and location for holes and cutouts.
- $oldsymbol{arrho}$ Before painting, wash the inside of the body with mild detergent, and then rinse and dry
- thoroughly.
- **3** Paint the body using paints formulated for polycarbonate bodies.
- **6** When the paint is dry, remove the masking.
- Carefully cut out the body using appropriate scissors or cutting tools.
- **3** When you have finished cutting, peel off the external protective films.



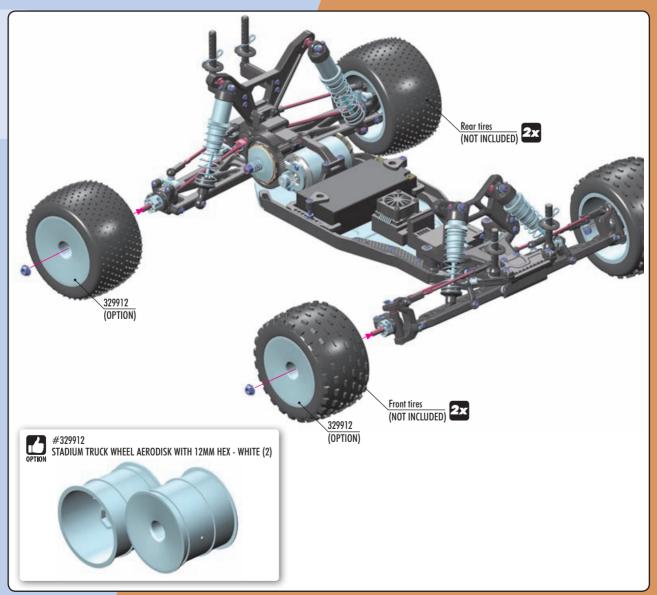




CARPET DIRT







X47525533

SHOCK MAINTENANCE

The most important maintenance task for keeping consistent shock performance is refilling and bleeding them correctly. If built correctly, it will not be necessary to re-build them often. Replacing warped/hard o-rings, scarred piston rods, or shaved/split/loose composite upper and lower ball joints are also important.

- For club racing, it is recommended to check the shocks for air inside before each race and only re-fill
 and bleed them if necessary. Before each race day, make sure you take the spring off of each shock,
 hold it up to your ear, and quickly compress the shock rod fully into the body while listening for any
 air making a "whistling" or "squishy" sound as it passes through the piston holes. If you hear any
 air, refill and bleed your shocks. For high-competition racing, it is recommended that the shocks be
 re-filled and bled before a large event.
- If building or pairing new shocks, always make sure they are the same length using a shock length measuring tool and adjust the lower ball joints as needed.
- During regular shock operation, oil naturally gets on the shock shaft and drop-by-drop slightly
 gets out of the shock body. Shocks should be inspected regularly after each race, and oil replaced
 as required.

BEARING MAINTENANCE

Ball-bearings in an off-road car must be properly maintained for smooth operation and long lifespan.

The ball-bearings are degreased and are lubricated with HUDY Bearing Oil or HUDY Grease. The following procedures are recommended to clean all of the bearings in your off-road car. For high-competition racing, we recommended doing this every 3-4 weeks, or before a major race.

- Remove the seals on both sides of the bearing (if present). If the seals bend a little and you can see a kink, carefully flatten the kink out by hand.
- ② Spray the seals with motor cleaner and blow dry with compressed air.
- 3 Spray the bearing on both sides with motor cleaner.
- 4 Spin the bearing while it is still wet to dislodge any particles with the cleaner.
- Spray the bearing on both sides again.

If you spin test the bearing after you have re-oiled and sealed it, it will not spin freely for an extended period of time. The lightest of oils may allow it to spin for 1-2 seconds. This is normal and once you have mounted the bearings in the car again, the drive train will spin freely.

Make sure you use a motor cleaner that does not leave a residue after it dries as this may cause drag and wear in the hearings

- 3 Blow both sides of the bearing dry with compressed air to make sure particles come out.
- Hold the inner part of the bearing with my left thumb/forefinger and spin it to make sure it spins free without any abnormal vibrations or sounds.
- 3 Place one drop of bearing oil into each side of the bearing.
- Replace both seals at the same time by lining them up on each side of the bearing and lightly pressing them in all the way around the bearings circumference with your thumb and forefinger. Do not press too hard or use any type of tool, such as a wrench tip, to push the blue seals in as they will push in too far, bend and cause drag.

RECOMMENDED PRODUCTS

- Use correct oil or grease to lubricate the bearings:
- #106230 HUDY Bearing Oil
- #106220 HUDY Bearing Grease Standard
- #106221 HUDY Bearing Grease Blue
- #106222 HUDY Bearing Grease Red



HUDY #106230



HUDY #106220



HUDY #106221



HUDY #106222

SUSPENSION & DRIVETRAIN MAINTENANCE

- Check suspension for free movement during building and operation, and especially after running
 and if you have crashed the car. If the suspension does not move freely, use the appropriate HUDY
 Arm Reamer to clean and resize the holes of the suspension arms.
- Regularly check the drive shaft pins and if they show any wear must be immediately replaced
 by new pins. If the car is run with worn pins, excessive wear on the diff outdrives will result. The
 #106000 HUDY Drive Pin Replacement Tool (for 3mm Pins) is a compact, rugged multi-use tool
 set for replacing 3mm drive pins in drive shafts. Use the HUDY replacement drive shaft pins 3x12
 (#106051).
- Regularly inspect and replace the pins that connect the wheel drive shafts with wheel axles. Use HUDY Graphite Grease to lubricate the drive shaft connecting joints and the diff gears.
- Pivot balls and ball-joints will naturally wear for some time and will generate play. If there
 is too much play the pivot balls and ball joints need to be replaced.
- If the car is run in wet conditions, apply WD-40® on all drivetrain parts before the run. After the run, clean and dry the parts again.



#106210 HUDY GRAPHITE GREASE

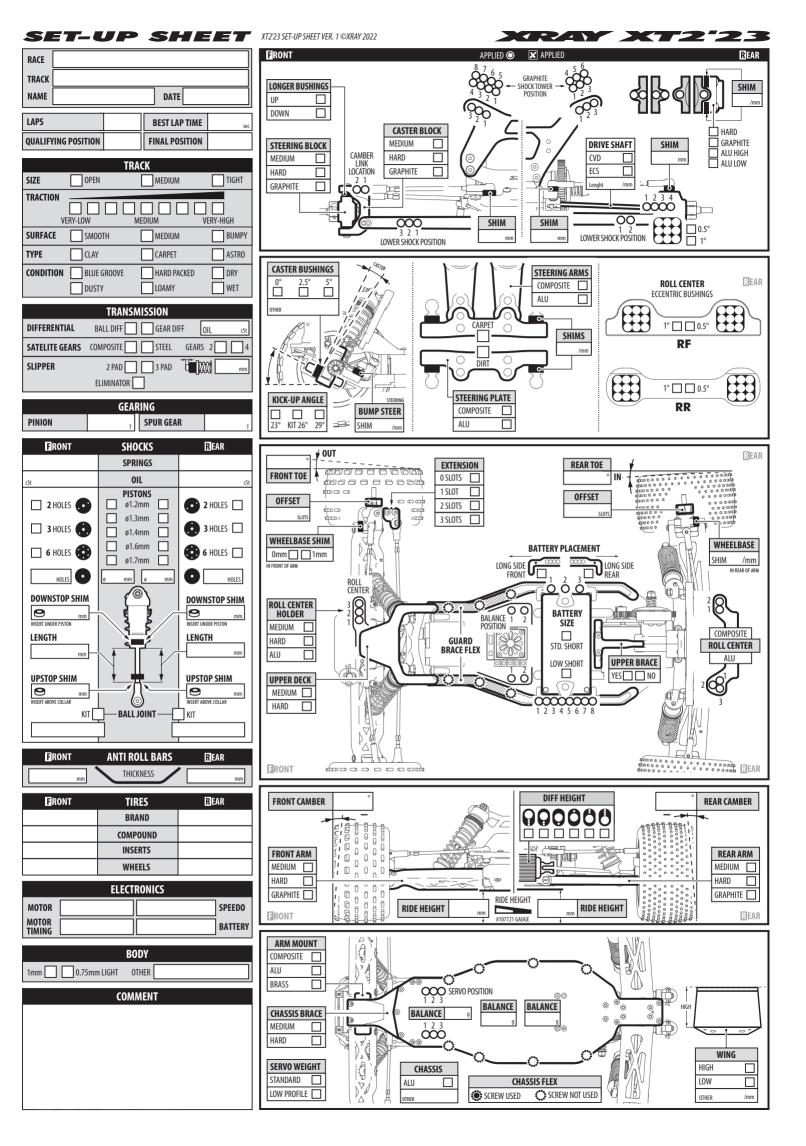


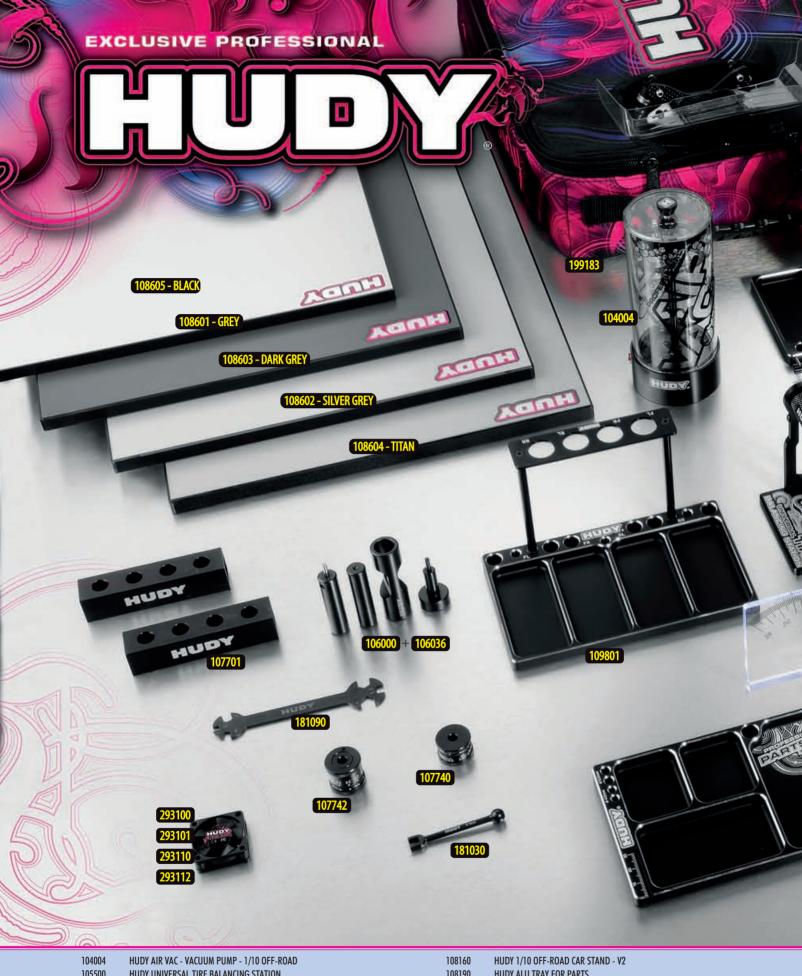
#106213 HUDY JOINT GREASE

HUDY SPRING STEEL™

The HUDY Spring Steel™ used in the car is the strongest and most durable steel material on the RC market. While items made from HUDY Spring Steel™ are still subject to wear, the lifespan is considerably longer than any other material. As parts made from HUDY Spring Steel™ wear, the

brown color will fade (get lighter) but it will not affect the strength of the material. The brown color is only a surface treatment and if the brown color will wear the durability of the part will be still strong.





	104004	HUDY AIR VAC - VACUUM PUMP - 1/10 OFF-ROAD	108160	HUDY 1/10 OFF-ROAD CAR STAND - V2
	105500	HUDY UNIVERSAL TIRE BALANCING STATION	108190	HUDY ALU TRAY FOR PARTS
	105520	WHEEL ADAPTER FOR 1/10 TOURING CARS - 12MM	108601	FLAT SET-UP BOARD FOR 1/10 OFF-ROAD - LIGHTWEIGHT - GREY
	106000	HUDY DRIVE PIN REPLACEMENT TOOL (FOR 3MM PINS)	108602	FLAT SET-UP BOARD FOR 1/10 OFF-ROAD - LIGHTWEIGHT - SILVER GREY
	106036	EJECTOR PIVOT PIN & ALTERNATING PIVOT 2.5MM FOR #106000	108603	FLAT SET-UP BOARD FOR 1/10 OFF-ROAD - LIGHTWEIGHT - DARK GREY
	107090	HUDY BEARING CHECKING TOOL	108604	FLAT SET-UP BOARD FOR 1/10 OFF-ROAD - LIGHTWEIGHT - TITAN
	107601	LIMITED EDITION - REAMER FOR BODY 0-9MM $+$ COVER - SMALL	108605	FLAT SET-UP BOARD FOR 1/10 OFF-ROAD - LIGHTWEIGHT - BLACK
	107701	CHASSIS DROOP GAUGE SUPPORT BLOCKS 20MM FOR 1/8 - LW(2)	108901	HUDY SET-UP STATION FOR 1/10 OFF-ROAD CARS (WITH #108840)
	107740	HUDY ADJUSTABLE RIDE HEIGHT GAUGE 14-20MM	108960	ALU NUT FOR 1/10 OFF-ROAD SET-UP SYSTEM (4)
	107742	HUDY ADJUSTABLE RIDE HEIGHT GAUGE 20-30MM	109801	HUDY ALU TRAY FOR 1/10 OFF-ROAD DIFF & SHOCKS
2	107855	HUDY PIT LED	109840	HUDY ALU TRAY FOR 1/10 OFF-ROAD DIFF ASSEMBLY
	107880	CHASSIS BALANCING TOOL (2)	109860	HUDY ALU TRAY FOR SET-UP SYSTEM



109880	HUDY ALU TRAY FOR ACCESSORIES & PIT LED	188990	HUDY PROFESSIONAL BODY SCISSORS
111545	LIMITED EDITION - ALLEN WRENCH # 1.5MM	199060	HUDY ALU TOOL STAND
112045	LIMITED EDITION - ALLEN WRENCH # 2.0MM	199183	HUDY CAR BAG - 1/10 OFF-ROAD
132045	LIMITED EDITION - ALLEN WRENCH $+$ Ball Repl. Tip $\#$ 2.0mm	199270	HUDY LIPO SAFETY BAG
153055	LIMITED EDITION - SLOTTED SCREWDRIVER # 3.0MM - LONG	293100	HUDY ALU RC FAN 30MM - BOTTOM MOUNT 2 HOLE
175535	LIMITED EDITION - SOCKET DRIVER # 5.5MM	293101	HUDY ALU RC FAN 30MM - SIDE MOUNT 2 HOLE
177035	LIMITED EDITION - SOCKET DRIVER # 7.0MM	293110	HUDY BRUSHLESS RC FAN 30MM - WITH EXTERNAL SOLDERING TABS
181030	HUDY SPRING STEEL TURNBUCKLE WRENCH 3MM	293112	HUDY BRUSHLESS RC FAN 30MM - WITH INTERNAL SOLDERING TABS
181090	HUDY SPECIAL TOOL FOR TURNBUCKLES & NUTS	298100	HUDY TIN ROUND BOX 80X30MM
183011	HUDY PROFFSSIONAL MULTI TOOL		



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