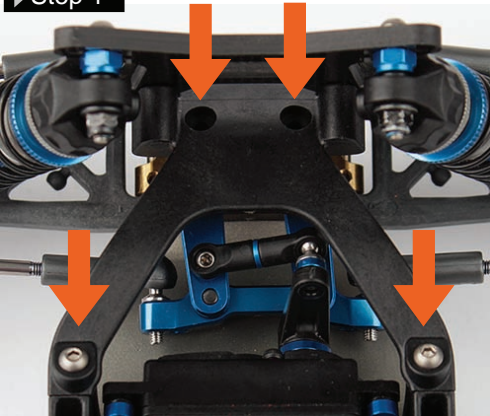


## Assembling the #91735 Front Anti-roll Bar, 1

**Step 1** Remove 6 screws from the locations shown, 4 from the top plate (left), 2 from the front arms (right).

▶ Step 1



**Step 2** Lift the assembly off of the vehicle and put it aside.

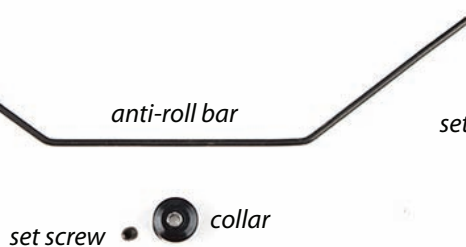
▶ Step 2



**Step 3** Screw the set screw a little into the black collar, slide the collar onto the anti-roll bar to the center, then tighten the set screw.

**Step 4** Add set screws to the anti-roll bar pivots, then slide the pivots onto the anti-roll bar up to the ball opening, not extending out of it. Tighten the set screws.

▶ Step 3



▶ Step 4



## Assembling the #91735 Front Anti-roll Bar, 2

**Step 5** Pop the anti-roll bar links onto the pivots.

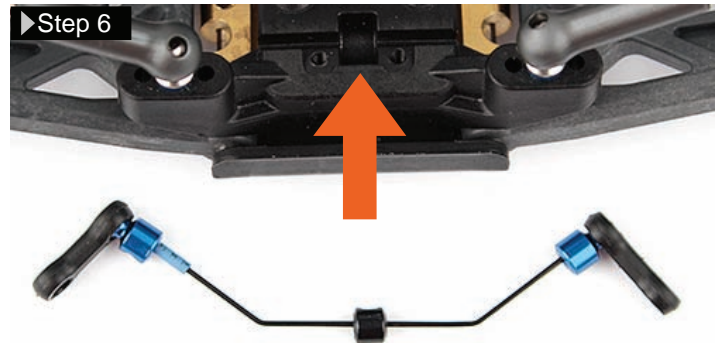
**Step 6** Insert the collar and anti-roll bar into the niche where shown (arrow).

▶ Step 5



anti-roll bar link

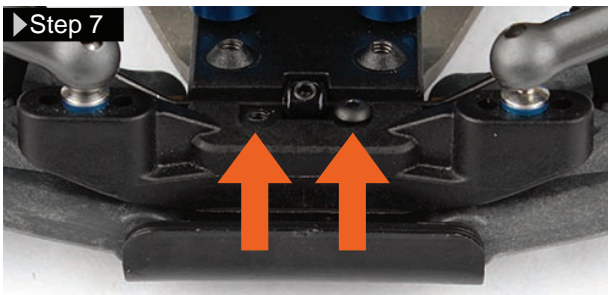
▶ Step 6



**Step 7** Attach the 2 BHCS screws where shown. Tighten them just enough so the the bar is still somewhat free.

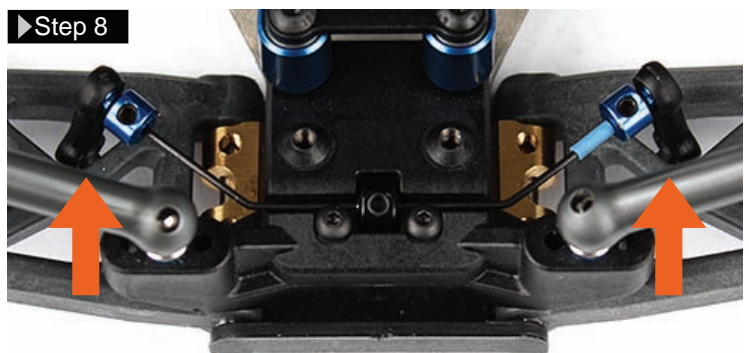
**Step 8** Attach the links to the balls on the arms.

▶ Step 7



BHCS screw

▶ Step 8



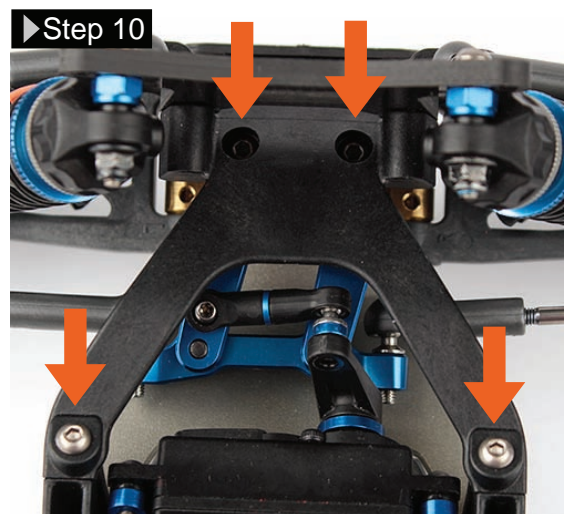
**Step 9** Position the front end assembly in place. Insert the shock eyelets in the arms and fasten with 2 screws.

**Step 10** Insert the top plate and fasten with 4 screws. Anti-roll bar has been installed.

▶ Step 9



▶ Step 10



## Assembling the #91736 Rear Anti-roll Bar, 1

**Step 1** Insert the set screw a little into the collar.

**Step 2** Slide the collar onto the anti-roll bar where shown, center it, and tighten the set screw.

▶ Step 1



▶ Step 2

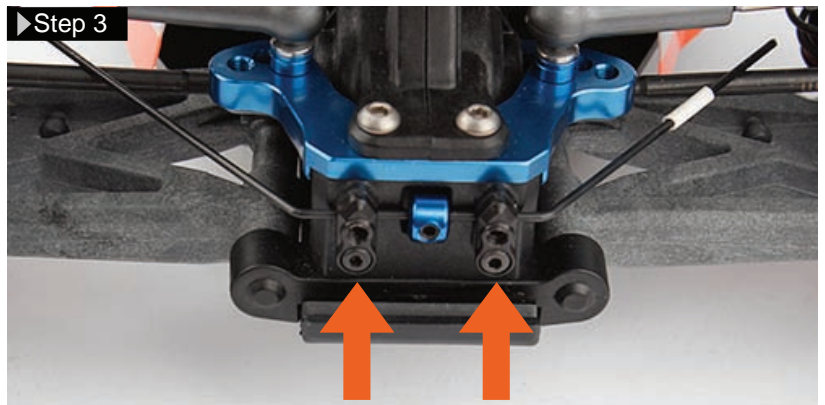


**Step 3** Put the anti-roll bar in place as shown (right). The collar fits in the niche and will keep the bar centered. Hold it in place with the three parts (left), mounting them where shown (arrows), installing screws first, then set screws.

The set screws need to be tightened just enough to hold the bar in place, but still allow for free movement of the bar.



▶ Step 3



**Step 4** Add the set screws to the anti-roll bar pivots (arrow).

Add the ball cups to the long set screws - note 90° orientation when assembled (see Step 5).

▶ Step 4



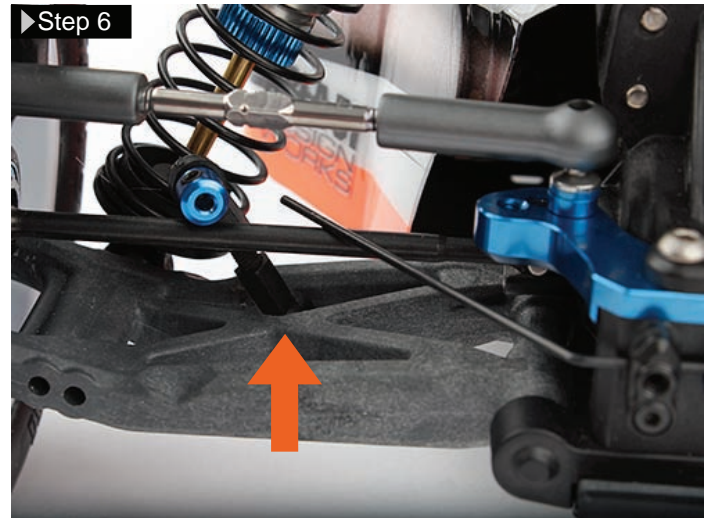
**Step 5** Push the collars firmly into the ball cups as shown.

▶ Step 5



## Assembling the #91736 Rear Anti-roll Bar, 2

**Step 6** Pop the ball cup onto the ball on the suspension arm (arrow), left and right arms, so the pivot faces rear as shown.



**Step 7** Slide the bar into the pivot so the bar end doesn't stick out the pivot's ball. Tighten the set screws.

See below for completed rear anti-roll assembly.

