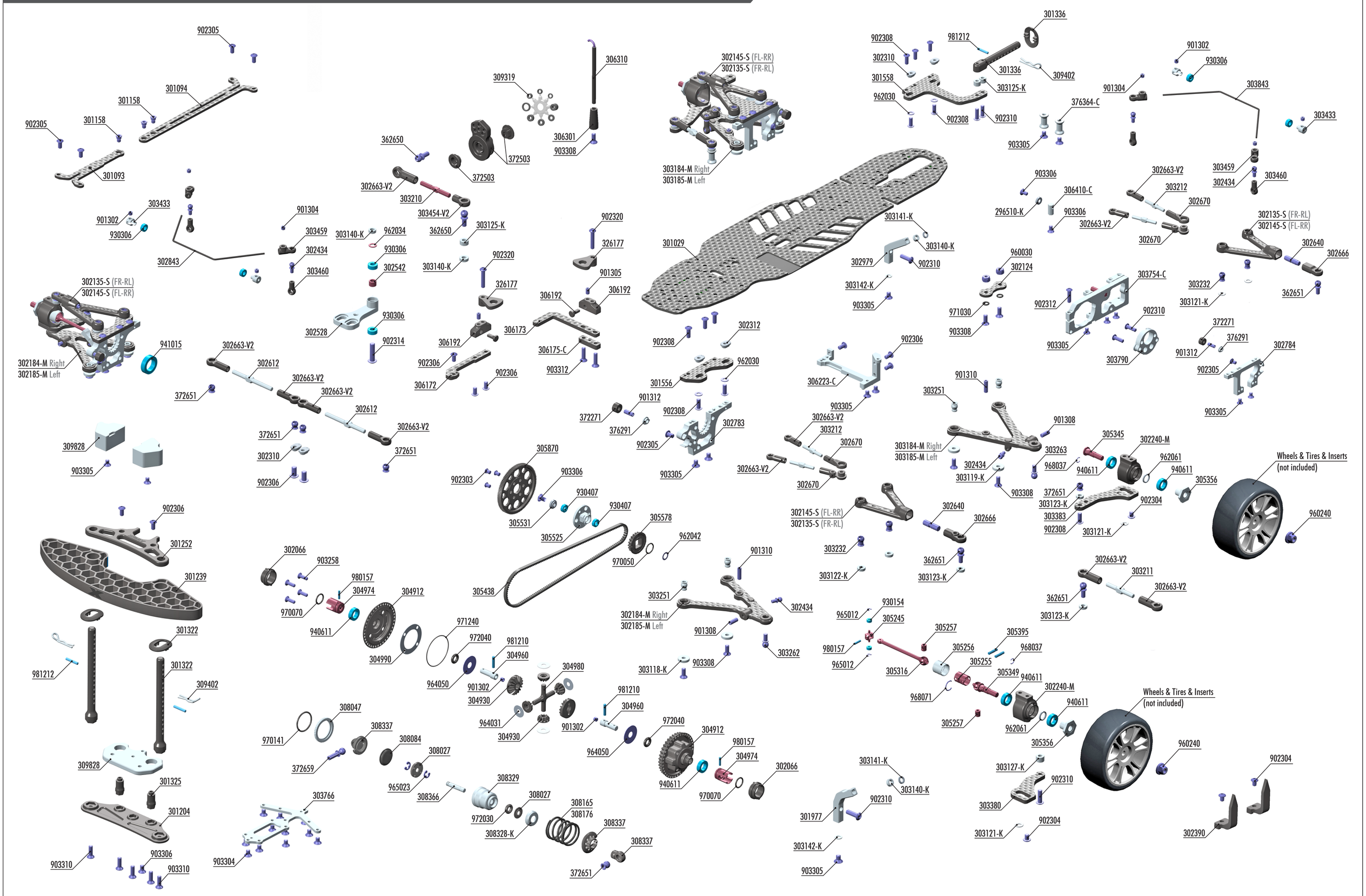XRAY X4F'27 EXPLODED VIEW