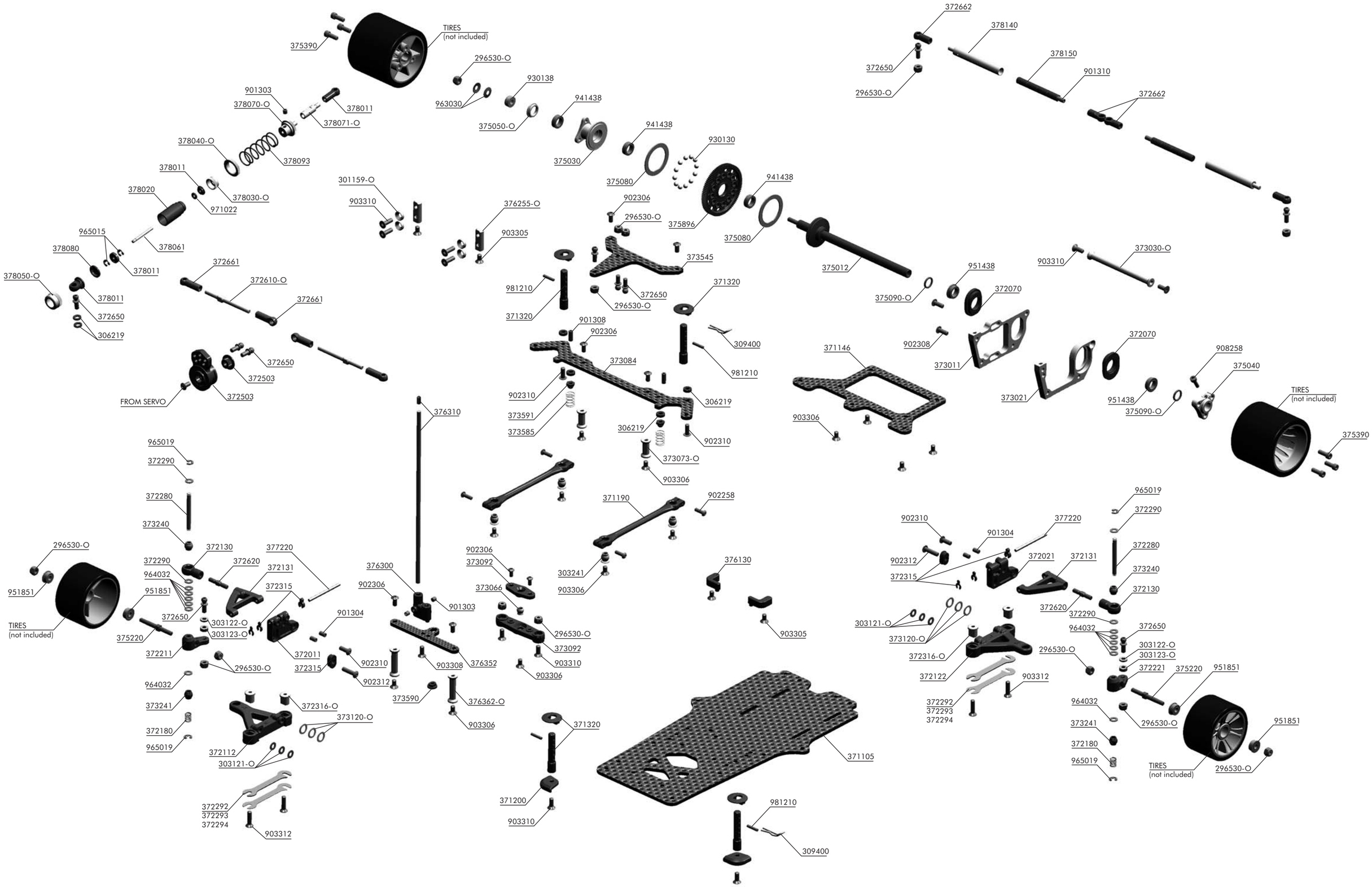XRAY X12'15 EXPLODED VIEW