R102003



R10102A Front Spool Pulley Set 38T



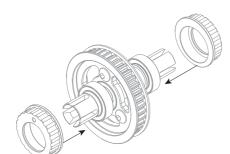
R103001 Spool Outdrive (2pcs)

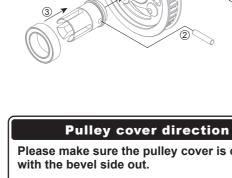


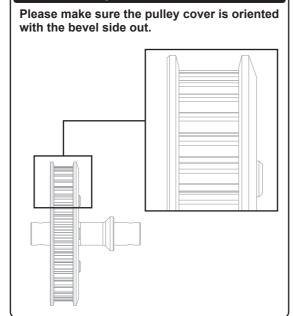
R111160 R11 Eccentric Hub (4)











**BAG 01** 

**BAG 01** 



R10102E Rear Diff Case



R101110 Diff Gears (with Axle)



Gear Diff Outdrive Alu

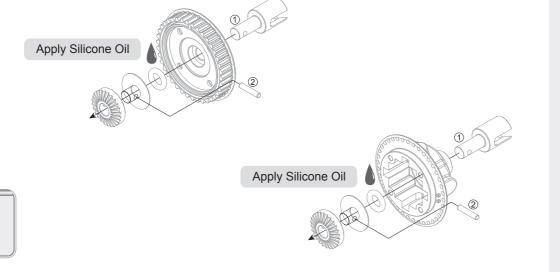


R103024 Gear Diff Shim Big (4)



R104006 O'ring 5x2 (4)









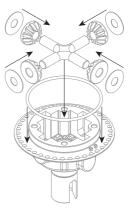
R101110 Diff Gears (with Axle)



R103023 Gear Diff Shim small (8)



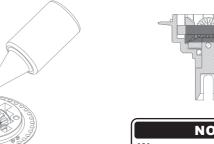
R104005 O'ring 26x1 (2)





#### NOTICE

Trim any excess flashing from the diff gear axle at the mold injection point.



Fill oil to top of axle as pictured here

#### NOTICE

We recommend using 1.5 grams of silicone diff oil.

### **BAG 01**

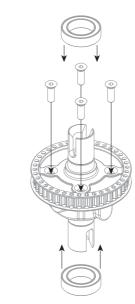
**BAG 01** 



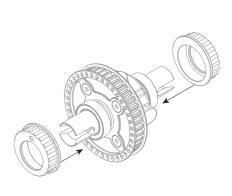
(1pcs) (4pcs)

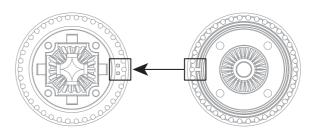
R111160 R11 Eccentric Hub (4)





Silicone Oil #1000





#### NOTICE

Diff case direction needs to match as below.



**BAG 01** 



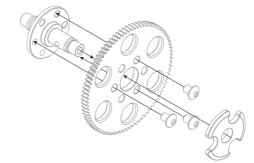
R102004 Spur Axle Alu

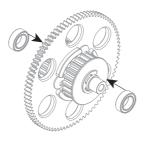


R104101 CNC Spur 84T(48dp)



R10102C 19T Belt Pulley Set (2)







R105103



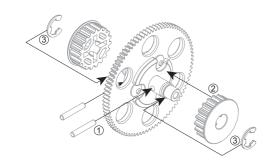
R105504 E-Clip 4mm (8)



R106104 Ø2x11.8mm Pin (10)



R106002 5x8x2.5mm Ball Bearing (4)



**BAG 02** 



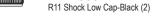
R104013 O'ring 13x1 (2)



R112032 R11 Shock Adj Nut-Black (2)



R112030





R104002 O'ring 3x2 (4)



R104015 Shock Shaft Shim (4)



R112033 Shock Body Short-MC (2)



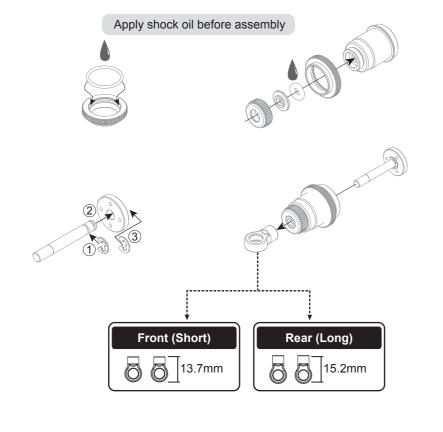
R103019 Shock Shaft Short (2)



R104018 Shock Piston Big Bore 1.1mm x4 (4)



R105501 E-Clip 2mm (10)





R112031 R11 Shock Cap-Black (2)



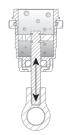
Shock Membrance Big Bore (4)



Silicone Oil #500



Fill the shock oil to the top of the shock body

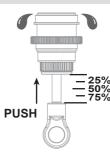


Move the shaft up and down to let the air escape from the oil

**BAG 02** 



To adjust the rebound amount of the shock, push the shock shaft in to the required level to remove excess oil during assembly





**BAG 02** 



96

(4pcs) (2pcs) (2pcs) (4pcs)



Shock Ball Joint Set Big Bore



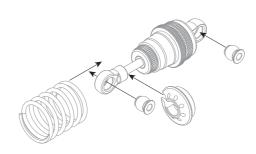
R103027 5.8mm Ball End Short (4)



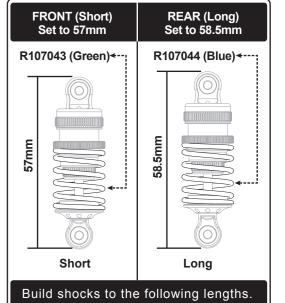
R107043 Front Shock Spring short (Green) (2)



R107044 Rear Shock Spring short (Blue) (2)



Drill the shock cap here to help provide zero rebound and softer dampening (optional setting)



**R118035** R11 2017 2.25mm Carbon Chassis

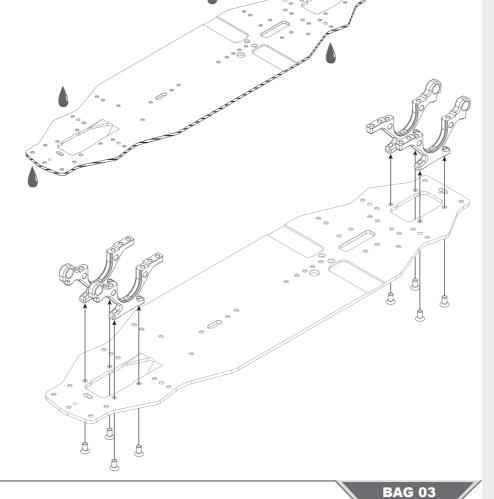


Apply CA Glue to the chassis edges and front bumper screws as highlighted.



R11 2017 Low Bulkhead





**BAG 03** 



R119001 R11 Separated Suspension Block #2



R119002 R11 Separated Suspension Block #0

R113011

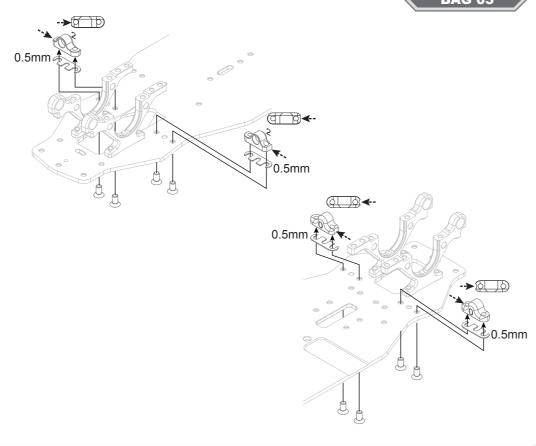
R11 Roll Center Shims-Narrow 0.5mm (4)

# Option parts



R11 Roll Center Shims-Narrow 0.3mm (4)









R112057 R11 2017 Motor Bulkhead-Left



R112006 R11 Motor Bulkhead Mount Plate



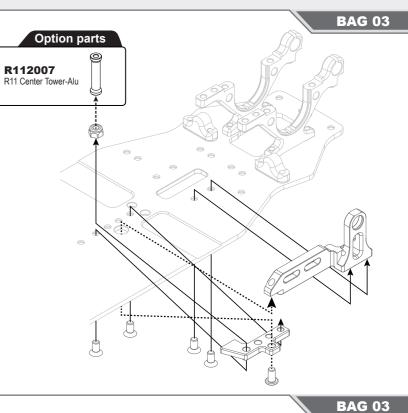
**R105203** 3x6mm Flat Screw (10)



**R105104** 3x6 Round Screw (10)



R115001 3mm Nylon Nut-Black Alu (4)





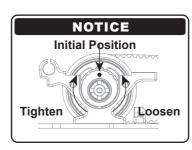
R104051

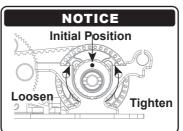
R10 Rear Belt Rubber 3mm

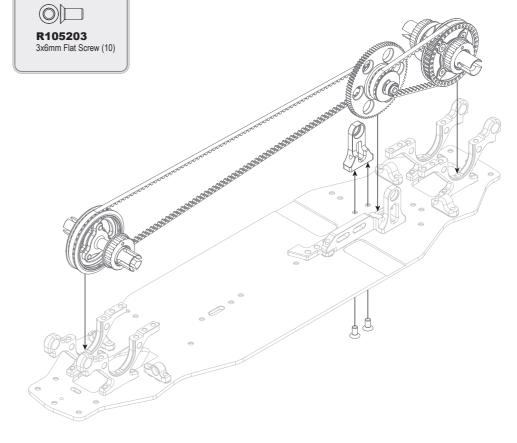


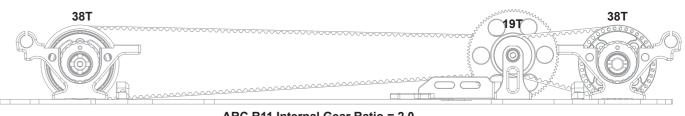


R112056 R11 2017 Motor Bulkhead-Right









ARC R11 Internal Gear Ratio = 2.0



R112002 R11 Upper Bulkhead (FR/RL)



R112003

R11 Upper Bulkhead (FL/RR)



R118020 R11 Shock Tower-Front (Short)



R118021 R11 Shock Tower-Rear (Short)









**BAG 04** 

**BAG 03** 



### R118013

R11 Floating Servo Mount



R112008 R11 Servo Mount Base



R112009 R11 Servo Mount-Left



R111160

R11 Eccentric Hub (10)



### R105205

3x10mm Flat Screw (10)



R105203 3x6mm Flat Screw (10)



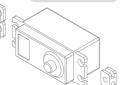
R105104 3x6 Round Screw (10)



3x8 Round Screw (10)

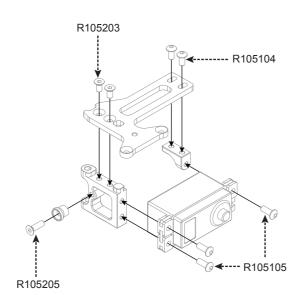
R105105



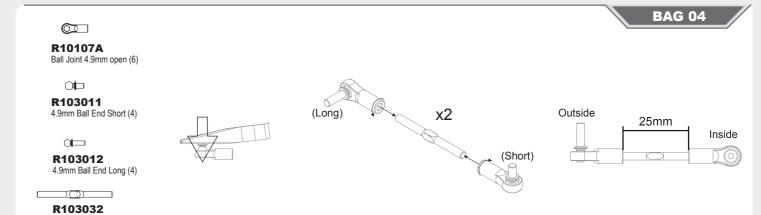


### NOTICE

It is recommended to use servo mount rubber.







R10107D

Steering Rod Ball Joint

Turnbuckle 3x35mm (2)

Œ R103011

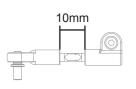
4.9mm Ball End Short (4)

R103017

4.9mm Ball End Med (4)

Turnbuckle 3x20mm (2)

R103030

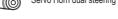


### **BAG 04**

**BAG 04** 



### Servo Horn dual steering arm





### © 85 © R112040 Steering Plate 8.5

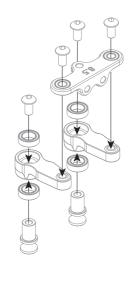


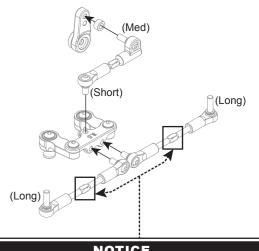




# R106010

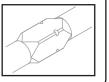
3x5.5x3mm Alu Shims (4)



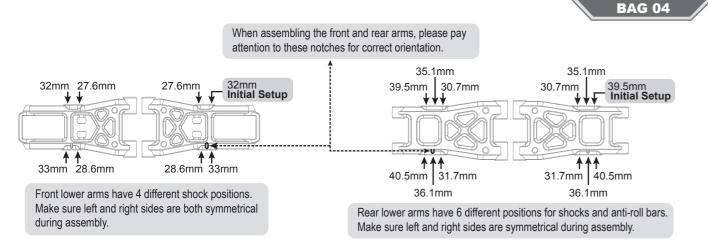


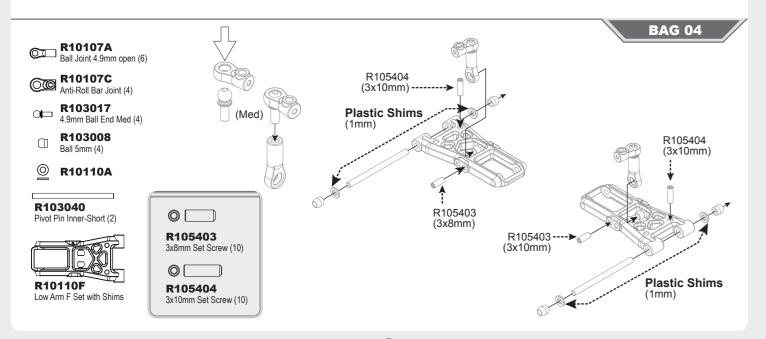
### NOTICE

It is recommended to place the notch on each turnbuckle to the right side, which will make it easier to adjust camber and toe in the future.

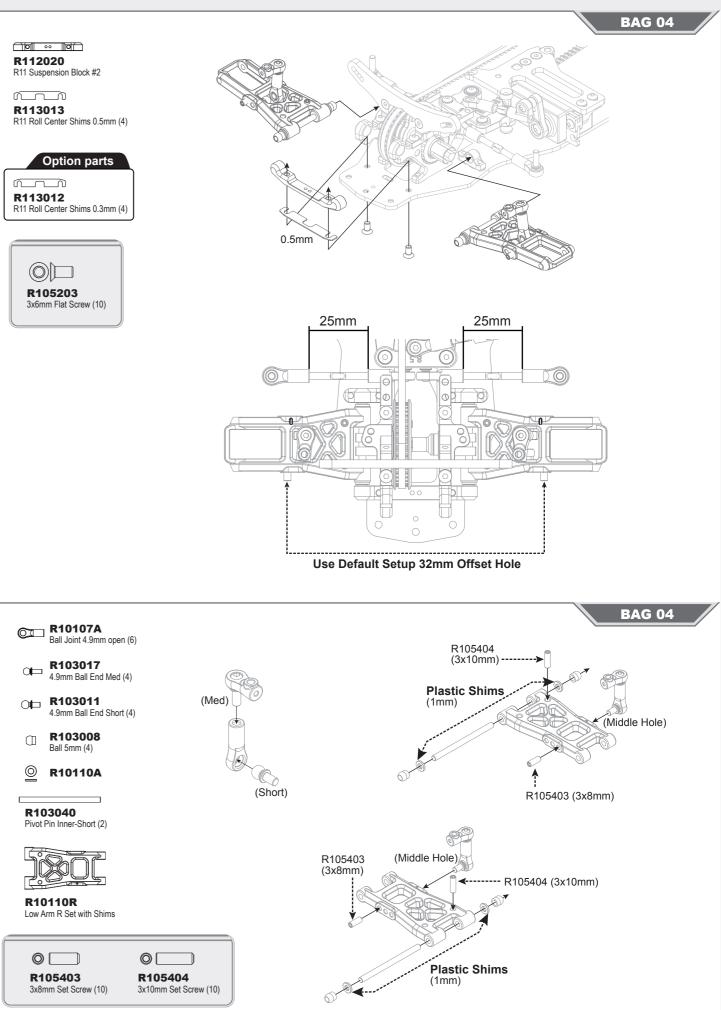




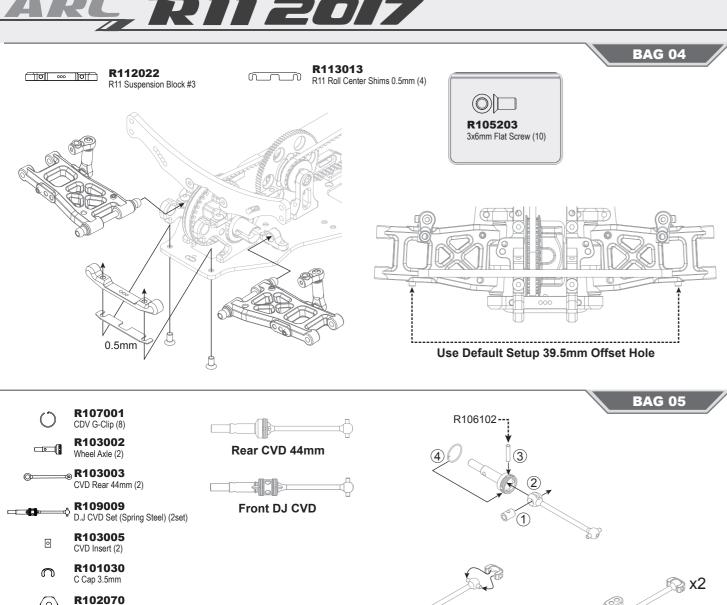


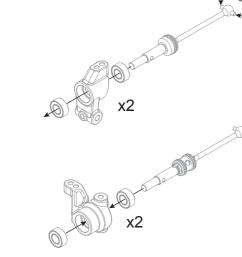


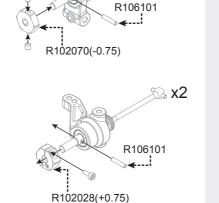




# ARC, RII 2017









R101080 C-Hub 4 Right + Left

Hex Wheel Hub Offset-0.75mm Alu (2)

Hex Wheel Hub Offset +0.75mm Alu (2)

R106012

5x10x4mm Ball Bearing (4)

Steering Block and Upright

R102028

R101090 Steering Block

 $\Box$ 

R105401

R106101

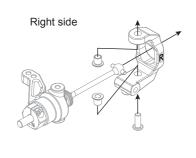
R106102 Ø2x10mm Pin (10)

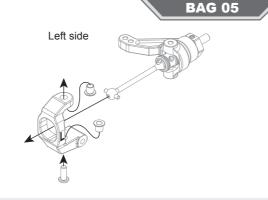
Ø2x9.8mm Pin (10)

3x3mm Set Screw (10)

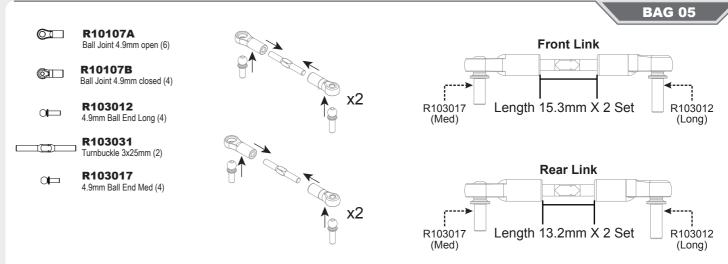
R103007 Steering Block Bushing (4)

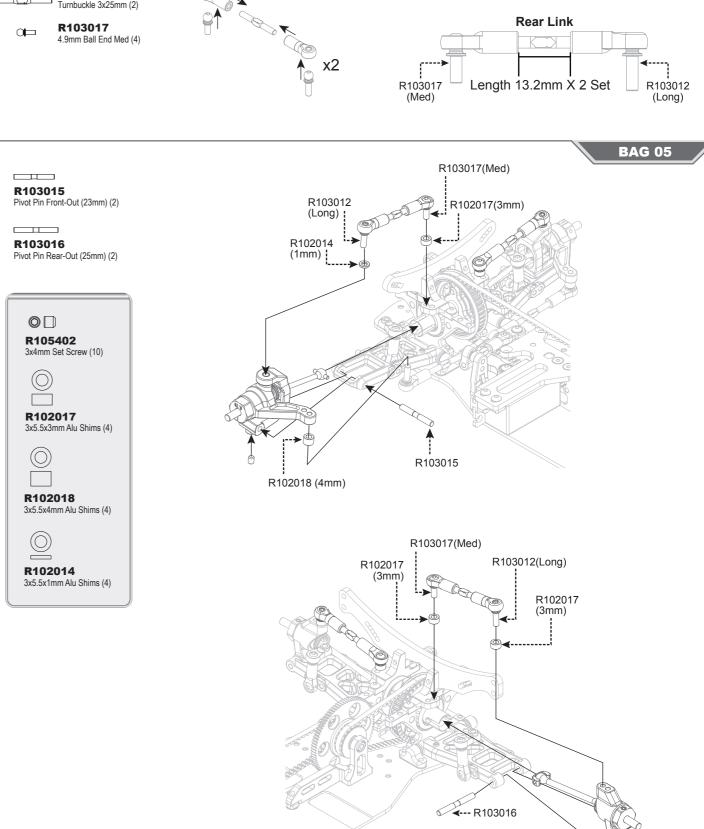


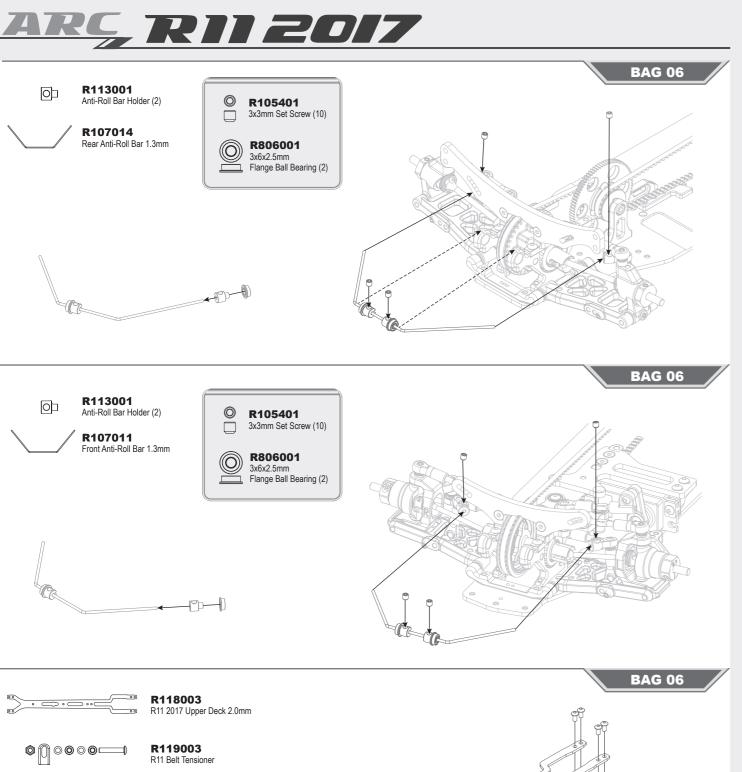


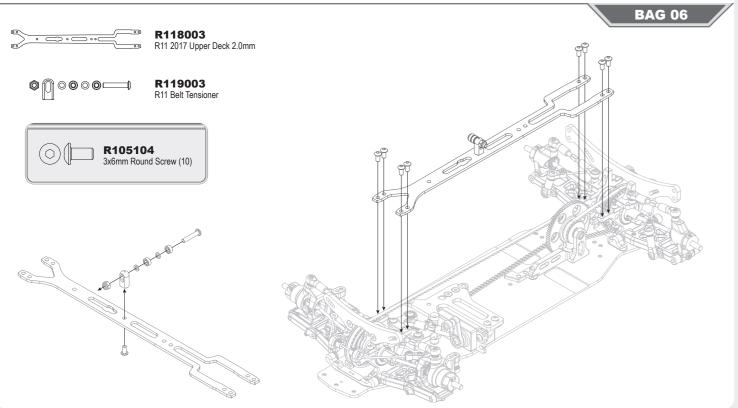








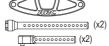






**BAG 06** 

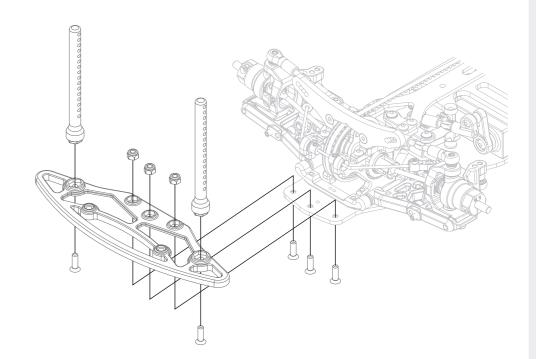








3x10mm Flat Screw (10)

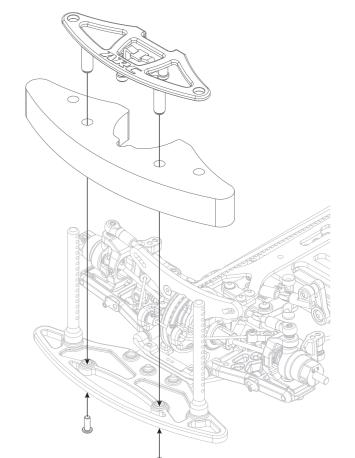


**BAG 06** 

R104010 Foam Bumper

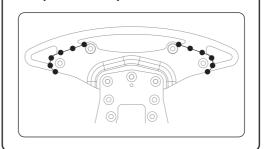






### NOTICE

The lower bumper can be cut as marked to make it smaller and les likely to touch the racing surface during cornering, however it will provide less protection.



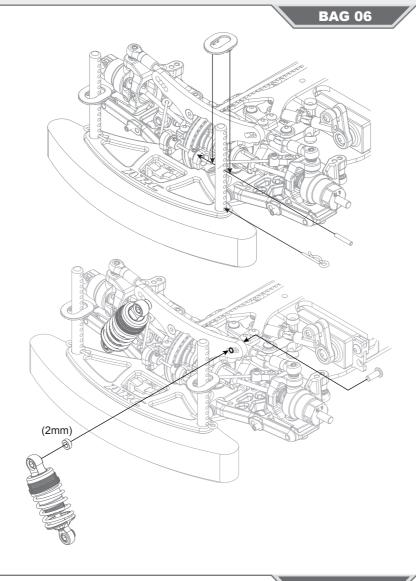


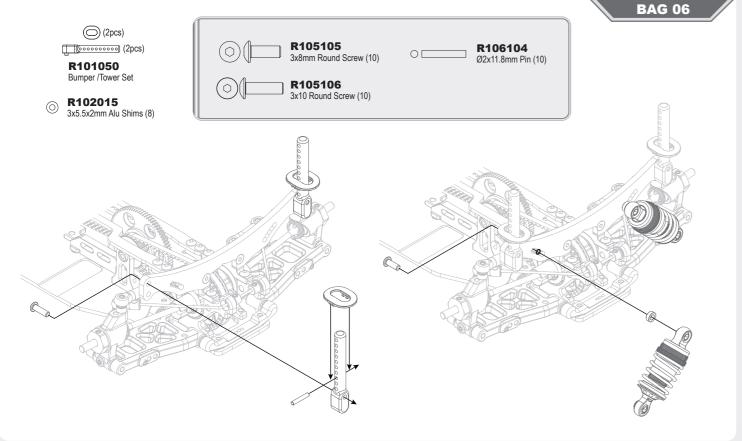


R107002 R-Clip (8)

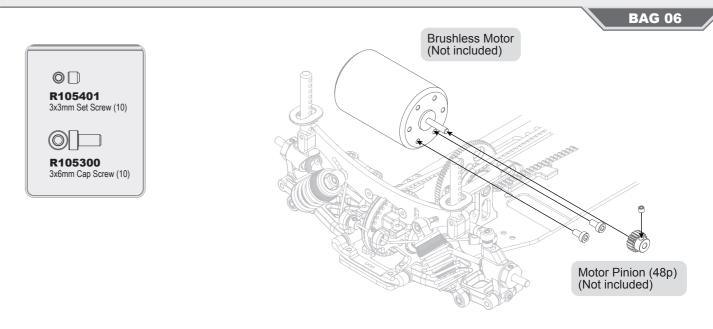
> R102015 3x5.5x2mm Alu Shims (8)

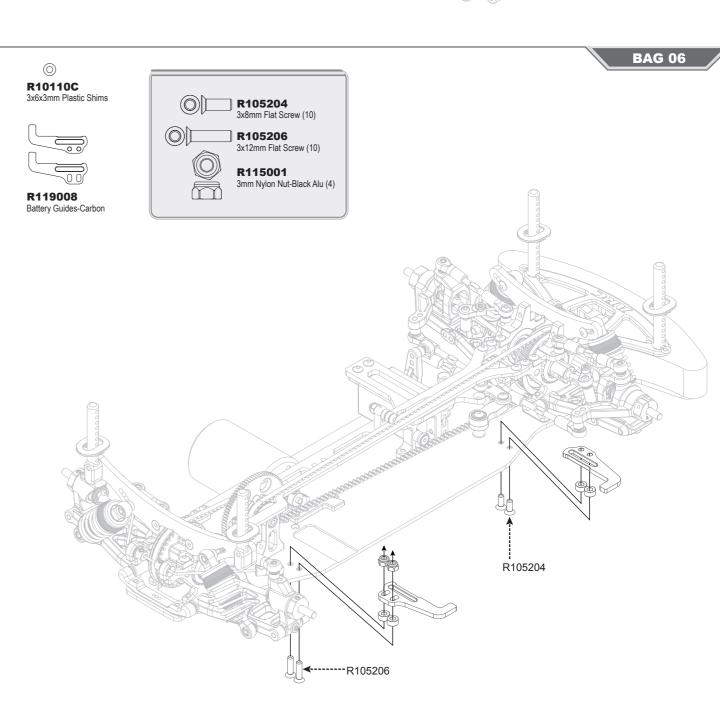




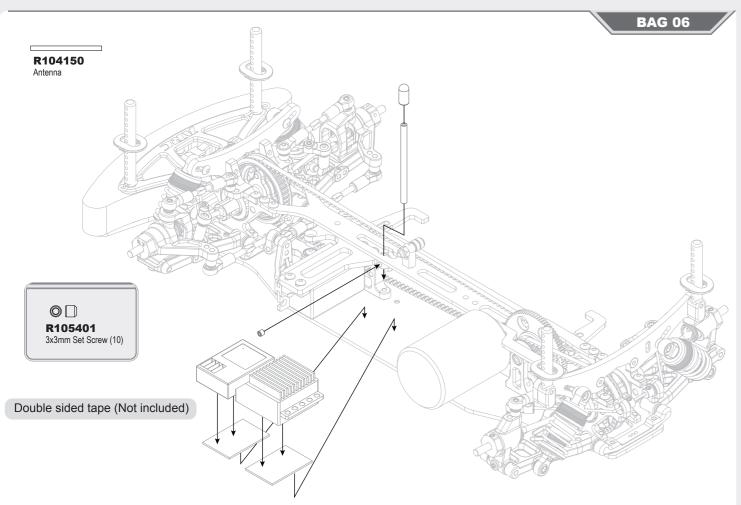


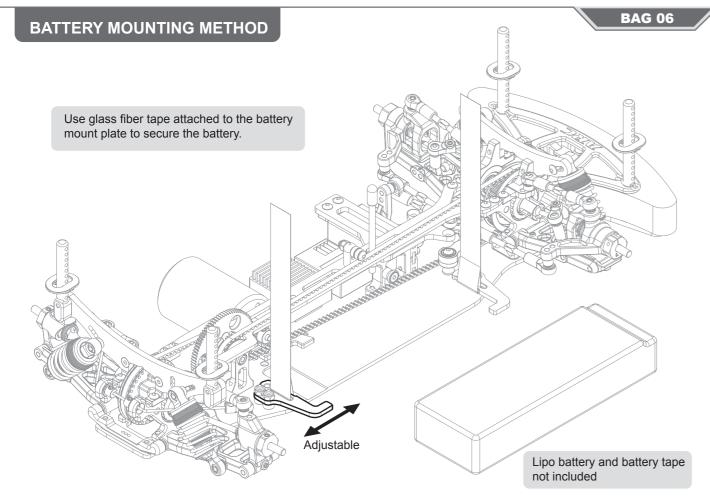




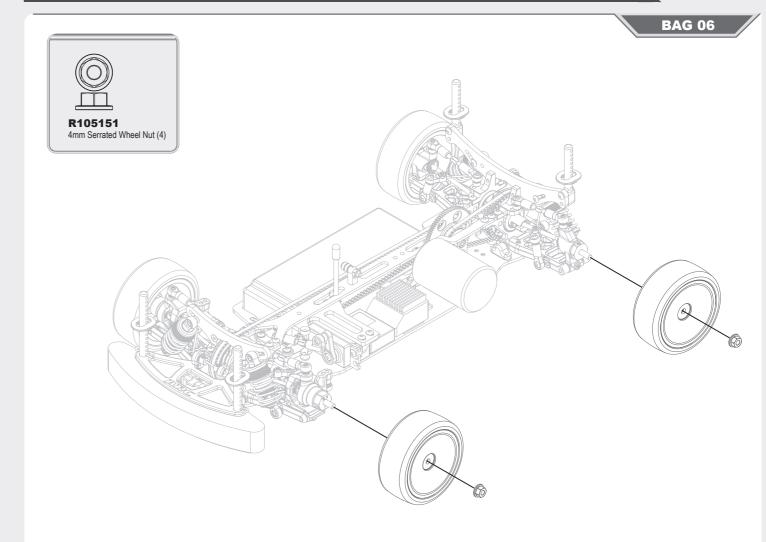




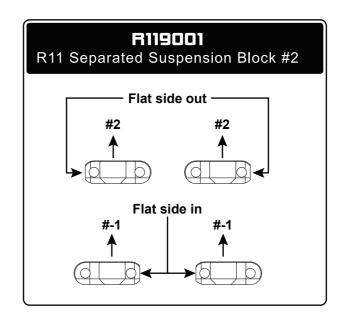


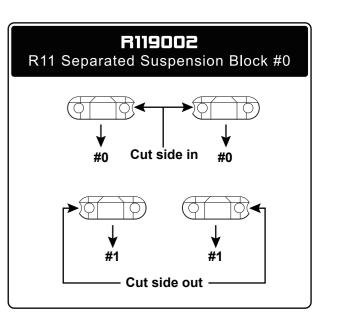






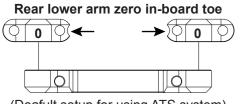
# R11 SUSPENSION BLOCK CHART





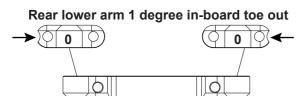


## REAR SUSPENSION BLOCK CHART WITH SUSPENSION BLOCK #0&ATS



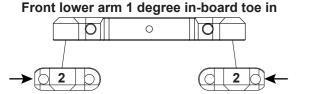
(Deafult setup for using ATS system)

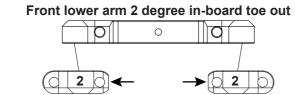


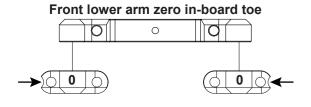


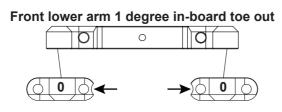
Rear lower arm 2 degree in-board toe out **→**(2)(2) 

## FRONT SUSPENSION BLOCK CHART WITH SUSPENSION BLOCK #1

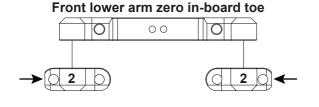


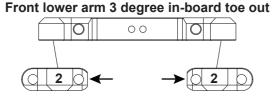


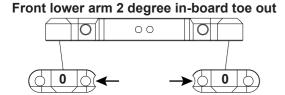


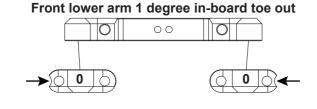


# FRONT SUSPENSION BLOCK CHART WITH SUSPENSION BLOCK #2

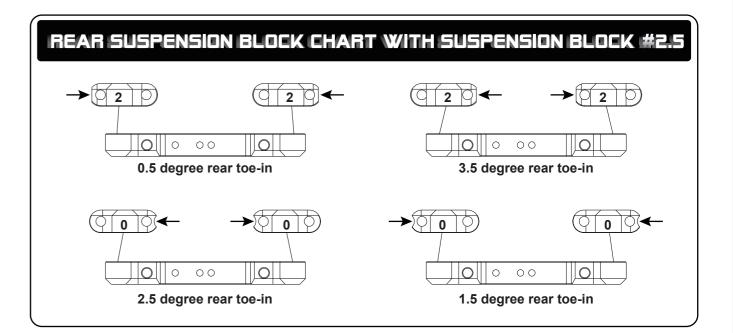


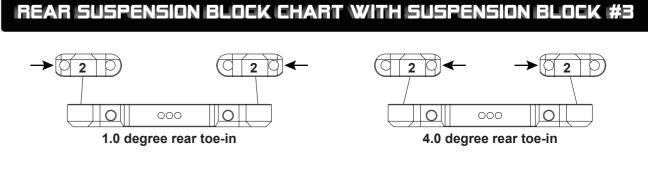


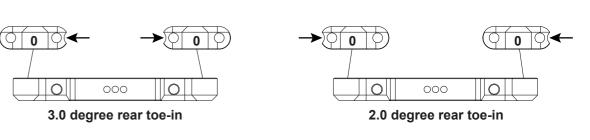




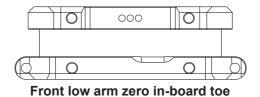
# RII 2017 ARC

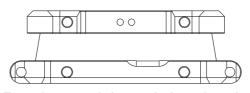




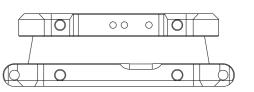


# FRONT SUSPENSION BLOCK CHART WITH SUSPENSION BLOCK #3FR

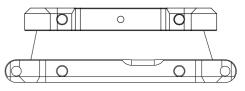




Front low arm 1 degree in-board toe-in



Front low arm 0.5 degree in-board toe-in



Front low arm 2 degree in-board toe-in

