



HB D413 12MM FRONT HEX INSTALLATION



STEP 1

Install the oring through the back side of the hex by pinching it. Try to get part of it into the internal groove.



STEP 2

Slowly press the oring with your finger to seat it further into the groove until your can't any further.



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STEP 3

Carefully use a tool to press the rest of the oring completely into the groove.



STEP 4

Press pin through or use a 1.5mm allen to compress the oring from the other side while pressing the pin in.